

2D Imager Barcode Scanner

- MS852Plus -



User's Manual

Version 1.6

Change Log

Date	Change Description	Version
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2019/10/16	Update chapter 2	1.1
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2020/7/21	Add OCR setting on chapter 3	1.5
2021/11/26	Add Digimarc Barcode on chapter 3	1.6

Preface

About This Manual

Thank you for purchasing the unitech product.

This manual explains how to install, operate and maintain our product.

No part of this publication may be reproduced or used in any form, or by any electrical or mechanical means, such as photocopying, recording, or information storage and retrieval systems, without permission in writing from the manufacturer. The material in this manual is subject to change without notice. All product and company names are trademarks, service marks, or registered trademarks of their respective owners.

Regulatory Compliance Statements



FCC Warning Statement

This device has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference with radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference with radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.

–Consult the dealer or an experienced radio/TV technician for help.

1. This transmitter must not be co-located or operating in conjunction with any other antenna or transmitter.
2. This device complies with FCC RF radiation exposure limits set forth for an uncontrolled environment. To maintain compliance with FCC RF exposure requirements, avoid direct contact to the transmitting antenna during transmitting.
3. Any changes or modifications (including the antennas) made to this device that are not expressly approved by the manufacturer may void the user's authority to operate the equipment.

Operation on the 5.15 - 5.25GHz frequency band is restricted to indoor use only. The FCC requires indoor use for the 5.15-5.25GHz band to reduce the potential for harmful interference to co-channel Mobile Satellite Systems. Therefore, it will only transmit on the 5.25-5.35 GHz, 5.47-5.725 GHz and 5.725 - 5.850 GHz band when associated with an access point (AP).

FCC Label Statement

This device complies with part 15 of the FCC rules. Operation is subject to the following two conditions:

1. This device may not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.

RF Radiation Exposure Statement

For body contact during operation, this device has been tested and meets FCC RF exposure guidelines when used with an accessory that contains no metal and that positions the handset a minimum of 1.5 cm from the body. Use of other accessories may not ensure compliance with FCC RF exposure guidelines.

Canadian Compliance Statement

This Class B Digital apparatus meets all requirements of the Canadian Interference-Causing Equipment Regulations.

Cet appareil numérique de la classe B respecte les exigences du Règlement

sur le matériel broilleur du Canada.

European Conformity Statement

unitech Electronics co., Ltd herewith declares that the unitech product is in compliance with the essential requirements and all other provisions of the RED 2014/53/EU directive, the EMC 2014/30/EU directive and the Low Voltage 2014/35/EU directive.

The declaration of conformity is available for download at :

<https://portal.unitech.eu/public/Safetyregulatorystatement>

CE RF Exposure Compliance

This device meets EU requirements (2014/53/EU) on the limitation of exposure of the general public to electromagnetic fields by way of health protection.

For body-worn operation, this device has been tested and meets the ICNIRP guidelines and the European Standard EN 62209-2, for use with dedicated accessories, SAR is measured with this device at a separation of 0.5 cm to the body, while transmitting at the highest certified output power level in all frequency bands of this device. Use of other accessories which contain metals may not ensure compliance with ICNIRP exposure guidelines.

CE Mark Warning



This equipment complies with the requirements of Directive 2014/53/EU of the European Parliament and Commission from 24 May, 2014 governing Radio and Telecommunications Equipment and mutual recognition of conformity.

RoHS Statement



This device conforms to RoHS (Restriction of Hazardous Substances) European Union regulations that set maximum concentration limits on hazardous materials used in electrical and electronic equipment.

Waste electrical and electronic equipment (WEEE)



unitech has set up a policy and process to meet the EU directive 2002/96/EC and update 2003/108/EC concerning electronic waste disposal.

For more detailed information of the electronic waste disposal of the products you have purchased from unitech directly or via unitech's resellers, you shall either contact your local supplier or visit us at :

<https://portal.unitech.eu/public/WEEE>

Taiwan NCC Warning Statement

低功率電波輻射性電機管理辦法

第十二條：經型式認證合格之低功率射頻電機，非經許可，公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。

第十四條：低功率射頻電機之使用不得影響飛航安全及干擾合法通信；經發現有干擾現象時，應立即停用，並改善至無干擾時方得繼續使用。

前項合法通信，指依電信法規定作業之無線電通信。

低功率射頻電機需忍受合法通信或工業、科學及醫療用電波輻射性電機設備之干擾。

注意事項：

1. 使用過度恐傷害視力。
2. 使用30分鐘請休息10分鐘；2歲以下幼兒不看螢幕，2歲以上每天看螢幕不要超過1小時。
3. 減少電磁波影響，請妥適使用。

Laser Information

The unitech product is certified in the U.S. to conform to the requirements of DHHS/CDRH 21CFR Subchapter J and to the requirements of IEC 825-1. Class II and Class 2 products are not considered to be hazardous. The unitech product contains internally a Visible Laser Diode (VLD) whose emissions do not exceed the maximum limits as set forth in the above regulations. The scanner is designed so that there is no human access to harmful laser light during normal operation, user maintenance or prescribed service operations.

The laser safety warning label required by the DHHS/IEC for the unitech product's optional laser scanner module is located on the memory compartment cover, on the back of the unit.

* Laser information only applies to the products with laser components.

CAUTION! Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous laser light. Use of optical instruments with the scanner, including binoculars, microscopes, and magnifying glasses, with will increase eye damage. This does not include eyeglasses worn by the user.

LED Information

The unitech product contains LED indicator(s) or LED ring whose luminance is not harmful to human eyes during normal operation, user maintenance or prescribed service operations.

*LED information only applies to the products with LED components.

Battery Notice

1. To guarantee optimal performance, it is recommended that rechargeable batteries be replaced every year, or after 500 charging cycles are completed. It is normal for the battery to balloon or expand after one year or 500 cycles. Although it does not cause damage, it cannot be used again and must be disposed of according to the location's safe battery disposal procedures.
2. If a battery performance decreases more than 20%, the battery is at the end of its life cycle. Stop use and ensure the battery is disposed of properly.
3. The length of time that a battery lasts depends on the battery type and how the device is used. Conserve the battery life by doing the following:
 - Avoid fully uncharging the battery because this places additional strain on it. Several partial uncharges with frequent charges are better than a fully uncharged battery. Charging a partially charged battery does not cause harm to the unit.
 - Keep the battery cool. Avoid hot vehicles. For prolonged storage, keep the battery at a 40% charge level.
 - Do not leave the battery uncharged and unused for an extended period of time, the battery will wear out and the longevity of the battery will be at least half of one with frequent charges.
4. Protect battery life by not over or under charging the battery.
5. Please do not leave battery unused for long time without charging it. Despite unitech's safety precautions, the battery pack may begin to change shape. If so, stop using it immediately. Please check to see if you are using a proper power adapter to charge the battery or contact your service provider for service.
6. If you cannot charge the battery after it has been idle for an extended period of time and it begins to heat up, please do not try to charge it. It may not be functional anymore.
7. Please only use the original battery from unitech. Using a third party battery can damage our products. Please note that when such damage occurs, it is not covered by your warranty.

CAUTION!

- RISK OF EXPLOSION IF BATTERY IS REPLACED INCORRECTLY.
DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.
- 如果更換不正確之電池行事會有爆炸的風險
請依製造商說明書處理用過之電池
- 如果更換不正確之電池行事會有爆炸的風險
請依製造商說明書處理用過之電池

Battery charge notice

It is important to consider temperature when the battery pack is charging. Charging is most efficient at normal room temperature or in a slightly cooler environment. It is essential that batteries are charged within the stated range of 0°C to 40°C. Charging batteries outside of the specified range could damage the batteries and shorten their life cycle.

CAUTION! Do not charge batteries at a temperature lower than 0°C. This will and make the batteries unstable and dangerous. Please use a battery temperature detecting device for a charger to ensure a safe charging temperature range.

CAUTION! To ensure the unit working properly, please keep all connectors away from the contaminants staying inside of them such as dust, grease, mud, and water. The negligence may cause the unit with no communication, short circuited, overheated and so on.

CAUTION! If the connector is damaged, please ensure the connector is being fully repaired before use the unit to avoid causing short circuited.

Storage and safety notice

Although charged batteries may be left unused for several months, their capacity may be depleted due to build up of internal resistance. If this happens, they will require recharging prior to use. Batteries may be stored at temperatures between -20°C to 60°C, however they may deplete more rapidly at higher temperatures. It is recommended to store batteries at room temperature.

** The message above only applies to the usage of the removable batteries.
For the products with non-removable batteries / without batteries, please refer to the specification of each product.*

Product Operation and Storage Notice

The unitech product has applicable operation and storage temperature conditions. Please follow the limitation of suggested temperature conditions to avoid failure, damage or malfunction.

**For applicable temperature conditions, please refer to the specification of each product.*

Adapter Notice

1. Please do not leave the power adapter in the socket when it is not connected to your unitech product for charging.
2. Please remove the power adapter when the battery is fully recharged.
3. The bundled power adapter that comes with your unitech product is not meant to be used outdoors. An adapter exposed to water or rain, or a very humid environment can cause damage to both the adapter and the product.
4. Please only use the bundled power adapter or same specification of adapter to charge your unitech product. Using the wrong power adapter can damage your unitech product.

** The message above only applies to the product connected to the adapter.
For the products without using the adapters, please refer to the specification of each product.*

Hearing Damage Warning

Zx.3 Warning

The warning shall be placed on the equipment, or on the packaging, or in the instruction manual and shall consist of the following:

- the symbol of Figure 1 with a minimum height of 5 mm; and
- the following wording, or similar :

To prevent possible hearing damage, do not listen at high volume levels for long periods.



Figure 1 – Warning label (IEC 60417-6044)

Alternatively, the entire warning may be given through the equipment display during use, when the user is asked to acknowledge activation of the higher level.

Worldwide Support

unitech's professional support team is available to quickly answer questions or assist with technical-related issues. Should an equipment problem occur, please contact the nearest unitech regional service representative.

For complete contact information please visit the Web sites listed below:

Taipei, Taiwan – Headquarters	Europe
Tel: +886-2-89121122 E-mail: info@hq.ute.com Address: 5F, No. 136, Lane 235, Baoqiao Road, Xindian District, New Taipei City 231, Taiwan (R.O.C.) Website: http://www.ute.com	Tel: +31-13-4609292 E-mail: info@eu.ute.com Address: Kapitein Hatterasstraat 19, 5015 BB, Tilburg, the Netherlands Website: http://eu.ute.com
China	Japan
Tel: +86-59-2310-9966 E-mail: info@cn.ute.com Address: Room401C, 4F, RIHUA International Mansion, Xinfeng 3rd Road, Huoju Hi-tech District, Xiamen, Fujian, China Website: http://cn.ute.com	Tel: +81-3-35232766 E-mail: info@jp.ute.com Address: Kayabacho Nagaoka Building 8F, 1-5-19 Shinkawa, Chuo-Ku, Tokyo, 104-0033, Japan Website: http://jp.ute.com
Asia & Pacific / Middle East	Latin America
Tel: +886-2-27911556 E-mail: info@apac.ute.com info@india.ute.com info@mideast.ute.com Address: 4F., No. 236, ShinHu 2nd Rd., NeiHu Chiu, 114, Taipei, Taiwan Website: http://apac.ute.com / http://mideast.ute.com	Tel: +52-55-5171-0528 E-mail: info@latin.ute.com Address: 17171 Park Row, Suite 210 Houston, TX 77084USA (Rep.) Website: http://latin.ute.com
North America	Please scan QR Code to visit us :
Tel: +1-714-8926400 E-mail: info@us.ute.com / info@can.ute.com Address: 6182 Katella Ave, Cypress, CA 90630, USA Website: http://us.ute.com	

Warranty Policy

The items covered under the unitech Limited Warranty are free from defects during normal use.

The warranty period is varied from each country. Please consult with your supplier or unitech local office for actual length of warranty period to your purchased product.

Warranty becomes void if equipment is modified, improperly installed or used, damaged by accident or neglect, or if any parts are improperly installed or replaced by the user.

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Chapter 1 - Overview

1.1 Package

Please make sure the following contents are in the MS852Plus gift box.
If something is missing or damaged, please contact your unitech representative.

The standard package contents:

- MS852Plus 2D Imager Barcode Scanner
- Cable
- Quick Start Guide
- Regulatory Compliance Statements

NOTE: The barcode with an asterisk (*) which appears in the following chapters indicates that it is the default option for the corresponding setting.

1.2 Product Detail



1.3 Specifications

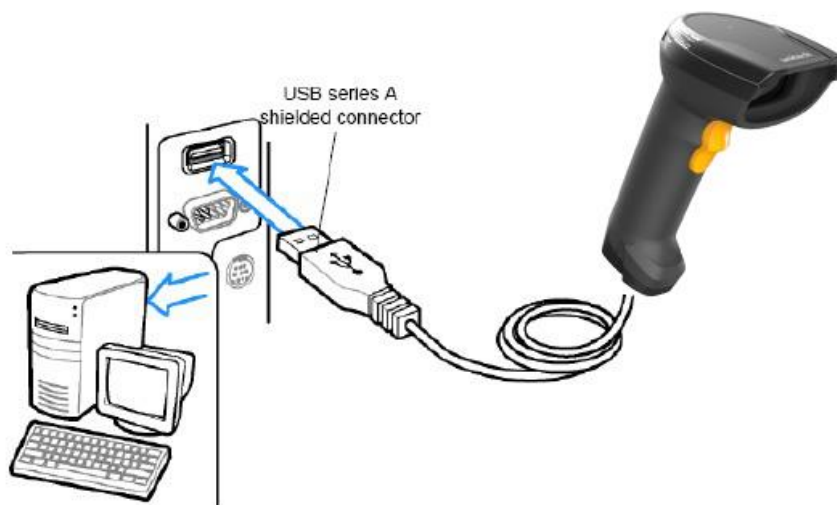
Optical & Performance	
1D or 2D	2D
Sensor	1280 X 800 global shutter
Aiming Element	Red laser
Illumination	White LED (exempt risk group)
Imager Field of View	100,000 Lux (Sunlight)
Skew Angle	± 60°
Pitch Angle Sensor	± 60°
Roll Angle	360°
Optical Resolution	1D 3mil/ 0.075mm
Printing Contrast Scale	20% minimum print contrast ratio
Depth of Field (DOF PCS=80%)	SYMBOLLOGY / X-DIM TYPICAL RANGE* Near Far 13 mil UPC 1.34 in / 3.4 cm 22.5 in / 57.3 cm 5 mil Code 39 2.76 in / 7 cm 11.85 in / 30.1 cm 10 mil Code 39 1.14 in / 2.9 cm 20.3 in / 51.7 cm 20 mil Code 39 1.38 in / 3.5 cm 31.5 in / 80 cm 15 mil Code 128 1.34 in / 3.4 cm 25.6 in / 65 cm 10 mil DM 2.84 in / 7.2 cm 11.7 in / 29.7 cm 6,7 mil PDF417 3.3 in / 8.4 cm 9.6 in / 24.4 cm 15 mil QR Code 1.3 in / 3.3 cm 15.35 in / 39 cm
Communication	
Host Interface supported	USB / RS232
Mechanical	
Dimension	87.8mm x 177.7mm x 71.6 mm (L x H X W)
Weight	147g
Trigger Switch Life	10 million times

Functionality

Symbologies	1D: Codabar, Code 11, Code 128, Code 2 of 5, Code 39, Code 93 and 93i, EAN/JAN-13, EAN/JAN 8, IATA Code 2 of 5, Interleaved 2 of 5, Matrix 2 of 5, MSI, GS1 Databar, UPC-A, UPC E, UPC-A/EAN-13 with Extended Coupon Code, Coupon GS1 Code 32(PARAF), EAN-UCC Emulation, GS1 Data Bar
	2D: 2D Stacked: Codablock A, Codablock F, PDF417, MicroPDF417
	2D Matrix: Aztec Code, Data Matrix, MaxiCode, QR Code, Chinese Sensible (Han Xin), Grid Matrix, Dot Code
	Postal Codes: Australian Post, British Post, Canadian Post, China Post, Japanese Post, Korea Post, Netherlands Post, Planet Code, Postnet
Electrical	
Operation Voltage	4 VDC to 5.5 VDC
Current Consumption	Operation mode: 252mA, Standby mode: 77mA
Indicator	Buzzer, LED
Environmental	
ESD Protection	Functional after 8K Contact and 15K Air
Mechanical Shock	2.1M onto concrete (scanner only)
Operating Temperature	-10°C to 50°C (14°F to 122°F)
Storage Temperature	-40°C to 70°C (-40°F to 158°F)
Relative Humidity	95% non-condensing
IP Rating	IP42
Regulatory Approvals	
CE, FCC, BSMI, VCCI	

1.4 Getting Started

To get started with MS852Plus, please connect USB cable to the USB port of a host PC.



1.5 LED Indicator / Beeper Sequence

Description	Indication	
	Beeper	LED
Trigger Pull	No Sound	No Light
No decode		
Wake up		
Decode	Middle Tone	Green Blink
Snapshot started	Low Tone	Blinking
Snapshot is complete	Low Tone	No Light
Power on	Low Tone, Middle Tone, High Tone	No Light
Transmission error	Four Low Tones	No Light
Entry error	Low Tone, High Tone	Green Blink
Defaults set	High Tone, Low Tone, High Tone, Low Tone	Green Blink
Parameter entered		
Number entry expected	High Tone, Low Tone	Green Blink

Chapter 2 – Command Settings

2.1 General setting

2.1.1 Default

Scan below bar code to restore the factory setting.

Default



2.1.2 Display F/W Version

Scan below bar code to display F/W version.

Display F/W Version



2.2 USB Device Type

Scan the following bar code to program the scan engine.

USB HID Keyboard*



USB Serial



Note: No extra configuration (e.g., baud rate) is necessary.

2.3 Scan mode

2.3.1 Scan Mode

Manual Trigger-Normal*



Normal mode offers good scan speed and the longest working ranges (depth of field).

Presentation Mode



Presentation Mode uses ambient light and scan engine illumination to detect bar codes. When in Presentation Mode, the LEDs remain dim until a bar code is presented to the scan engine, then the aimer turns on and the LEDs turn up to read the code. If the light level in the room is not high enough, Presentation Mode may not work properly. Scan the following bar code to program your scan engine for Presentation Mode.

2.3.2 Aimer Mode

This feature allows you to turn the aimer on and off. When the Interlaced bar code is scanned, the aimer is interlaced with the illumination LEDs.

Default = Interlaced.

Aimer Mode*



Off



2.3.3 Mobile Phone Read Mode

When this mode is selected, your scan engine is optimized to read bar codes from mobile phone or other LED displays. However, the speed of scanning printed bar codes may be slightly lower when this mode is enabled.

You can enable Mobile Phone Reading for either a hand held device, or for a hands-free (presentation) application.

Hand Held Scanning - Mobile Phone



Streaming Presentation - Mobile Phone



2.3.4 Manual Trigger Modes

When in manual trigger mode, the scanner scans until a bar code is read, or until the trigger is released. Two modes are available, Normal and Enhanced. Normal mode offers good scan speed and the longest working ranges (depth of field). Enhanced mode will give you the highest possible scan speed but slightly less range than Normal mode. Enhanced mode is best used when you require a very fast scan speed and don't require a long working range. Default = Manual Trigger-Normal.

Manual Trigger – Normal *



Manual Trigger - Enhanced



2.3.4.1 LED Illumination - Manual Trigger

If you wish to set the illumination LED brightness, scan one of the bar codes below. This sets the LED illumination for the scan engine when the trigger is pressed. Default = High.

Note: The LEDs are like a flash on a camera. The lower the ambient light in the room, the brighter the LEDs need to be so the scan engine can “see” the bar codes.

High*



Off



Medium



Low



2.4 Suffix Selection

2.4.1 Add CR Suffix All Symbolologies

Scan the following bar code if you wish to add a carriage return suffix to all symbolologies at once.

Add CR Suffix All Symbolologies



2.4.2 Suffix Selections

Add Suffix



Clear All Suffixes



2.5 LED and Beeper

2.5.1 LED on Good Decode

The LED indicator can be programmed On or Off in response to a good read.
Default = On.

LED-Good Read On*



LED-Good Read Off



2.5.2 Beep After Good Read

The beeper may be programmed On or Off in response to a good read.
Turning this option off only turns off the beeper response to a good read indication. All error and menu beeps are still audible.
Default = Beeper - Good Read On.

Beeper-Good Read ON*



Beeper-Good Read Off



2.5.3 Beep After Good Read

Low Volume



Medium Volume



High Volume *



2.5.4 Beep Tone

Low Tone



Medium Tone *



High Tone



2.6 USB Country Keyboard Types

If your interface is USB Keyboard or Keyboard Wedge, your keyboard layout default is a US keyboard. To change this layout, refer to the chart below for your keyboard country. Scan the appropriate bar code below to change the layout.

United States*



Albania



Azeri (Cyrillic)



Azeri (Latin)



Belarus



Belgium



Brazil



Brazil (MS)



Bosnia



Bulgaria (Cyrillic)



Bulgaria (Latin)



Canada (French)



Canada (French legacy)



Canada (Multilingual)



Croatia



Czech



Czech (Programmers)



Czech (QWERTY)



Czech (QWERTZ)



Denmark



Dutch (Netherlands)



Faroese



France



Germany



Greek (220 Latin)



Greek (319 Latin)



Estonia



Finland



Gaelic



Greek



Greek (220)



Greek (319)



Greek (Latin)



Greek (Polytonic)



Hungarian (101 key)



Iceland



Italian (142)



Japan ASCII



Italy



Irish



Hungary



Hebrew



Greek (MS)



Kyrgyz (Cyrillic)



Kazakh



Latvia



Latin America



Lithuania



Latvia (QWERTY)



Lithuania (IBM)



Macedonia



Malta



Mongolian (Cyrillic)



Norway



Poland



Polish (214)



Polish (Programmers)



Portugal



Romania



Russia



Russian (MS)



Russian (Typewriter)



SCS



Serbia (Cyrillic)



Serbia (Latin)



Slovakia (QWERTY)



Slovakia



Slovenia



Slovakia (QWERTZ)



Slovenia



Spain



Spanish variation



Sweden



Switzerland (French)



Switzerland (German)



Tatar



Turkey F



Turkey Q



Ukrainian



United Kingdom



United States (Dvorak)



United States (Dvorak left)



United States (Dvorak right)



United States (International)



Uzbek (Cyrillic)



2.7 Aimer Delay

The aimer delay allows a delay time for the operator to aim the scan engine before the picture is taken. Use these codes to set the time between when the trigger is pulled and when the picture is taken. During the delay time, the aiming light will appear, but the LEDs won't turn on until the delay time is over. Default = Off.

200 milliseconds



Off (no delay)*



400 milliseconds



2.7.1 User-Specified Aimer Delay

If you want to set your own length for the duration of the delay, scan the bar code below, then set the time-out by scanning digits (0 - 4,000 ms) from the Programming Chart inside the back cover of this manual, then scan Save.

Delay Duration



2.8 Aimer Mode

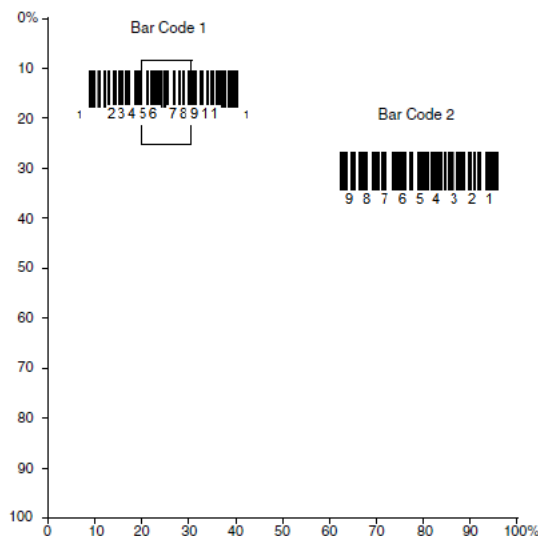
This feature allows you to turn the aimer on and off. When the Interlaced bar code is scanned, the aimer is interlaced with the illumination LEDs. Default = Interlaced.



2.9 Centering

Use Centering to narrow the scan engine's field of view to make sure that when the scanner is hand-held, it reads only those bar codes intended by the user. For instance, if multiple codes are placed closely together, centering will insure that only the desired codes are read. (Centering can be used in conjunction with Aimer Delay for the most error-free operation in applications where multiple codes are spaced closely together. Using the Aimer Delay and Centering features, the scanner can emulate the operation of older systems, such as linear laser bar code scanners.) If a bar code is not touched by a predefined window, it will not be decoded or output by the scan engine. If centering is turned on by scanning Centering On, the scan engine only reads codes that pass through the centering window you specify using the Top of Centering Window and Bottom of Centering Window bar codes.

In the example below, the white box is the centering window. The centering window has been set to 8% top and 25% bottom. Since Bar Code 1 passes through the centering window, it will be read. Bar Code 2 does not pass through the centering window, so it will not be read.



A bar code needs only to be touched by the centering window in order to be read. It does not need to pass completely through the centering window. Scan Centering On, then scan one of the following bar codes to change the top and bottom of the centering window. Then scan the percent you want to shift the centering window using digits on the inside back cover of this manual. Scan Save. Default Centering = 40% for Top, 60% for Bottom.

Centering On



Top of Centering Window



Bottom of Centering Window



Centering Off *



2.10 Video Reverse

Video Reverse is used to allow the scan engine to read bar codes that are inverted. The Video Reverse Off bar code below is an example of this type of bar code. Scan Video Reverse Only to read only inverted bar codes. Scan Video Reverse and Standard Bar Codes to read both types of codes.

Note: After scanning Video Reverse Only, menu bar codes cannot be read. You must scan Video Reverse Off or Video Reverse and Standard Bar Codes in order to read menu bar codes.

Note: Images downloaded from the unit are not reversed. This is a setting for decoding only.

Video Reverse Only



Video Reverse and Standard Bar Codes



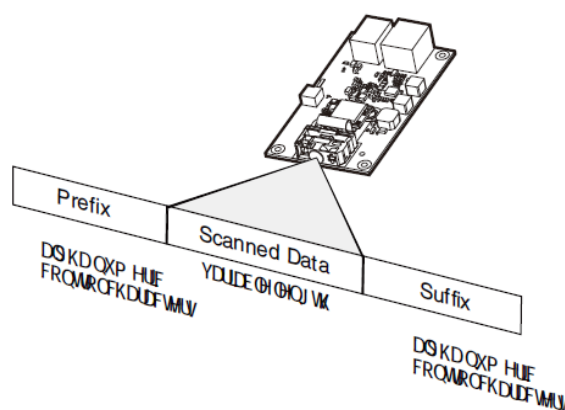
Video Reverse Off*



2.11 Data Editing

2.11.1 Prefix / Suffix Overview

When a bar code is scanned, additional information is sent to the host computer along with the bar code data. This group of bar code data and additional, user-defined data is called a “message string.” The selections in this section are used to build the user-defined data into the message string. Prefix and Suffix characters are data characters that can be sent before and after scanned data. You can specify if they should be sent with all symbologies, or only with specific symbologies. The following illustration shows the breakdown of a message string:



2.11.1.1 Points to keep in mind

- It is not necessary to build a message string. The selections in this chapter are only used if you wish to alter the default settings.
Default prefix = None. Default suffix = None.
- A prefix or suffix may be added or cleared from one symbology or all symbologies.
- You can add any prefix or suffix from the ASCII Conversion Chart, plus Code I.D. and AIM I.D.
- You can string together several entries for several symbologies at one time.
- Enter prefixes and suffixes in the order in which you want them to appear on the output.
- When setting up for specific symbologies (as opposed to all symbologies), the specific symbology ID value counts as an added prefix or suffix character.
- The maximum size of a prefix or suffix configuration is 200 characters, which includes header information.

2.11.1.2 To Add a Prefix

Step 1. Scan the Add Prefix symbol
(please see the barcodes below).

Step 2. Determine the 2 digit Hex value from the Symbology Chart (included in the Symbology Charts) for the symbology to which you want to apply the prefix or suffix. For example, for Code 128, Code ID is "j" and Hex ID is "6A".

Step 3. Scan the 2 hex digits from the [Programming Chart](#) or scan 9, 9 for all symbologies.

Step 4. Determine the hex value from the ASCII Conversion Chart for the prefix you wish to enter.

Note: To add the Code I.D., scan 5, C, 8, 0. To add AIM I.D., scan 5, C, 8, 1. To add a backslash (\), scan 5, C, 5, C. To add a backslash (\), you must scan 5C twice – once to create the leading backslash and then to create the backslash itself.

Step 5. Scan the 2 digit hex value from the [Programming Chart](#).

Step 6. Repeat Steps 4 and 5 for every prefix character.

Step 7. Scan Save to exit and save, or scan Discard to exit without saving.

Repeat Steps 1-6 to add a prefix for another symbology.

Example: Add a Tab Suffix to All Symbolologies

Step 1. Scan Add Suffix.

Step 2. Scan 9, 9 from the [Programming Chart](#) to apply this suffix to all symbolologies.

Step 3. Scan 0, 9 from the [Programming Chart](#). This corresponds with the hex value for a horizontal tab, shown in the ASCII Conversion Chart (Code Page 1252).

Scan Save, or scan Discard to exit without saving.

2.11.1.3 To Add a Suffix

Step 1. Scan the Add Suffix symbol

(please see the barcodes below).

Step 2. Determine the 2 digit Hex value from the Symbology Chart (included in the Symbology Charts) for the symbology to which you want to apply the prefix or suffix. For example, for Code 128, Code ID is "j" and Hex ID is "6A".

Step 3. Scan the 2 hex digits from the [Programming Chart](#) or scan 9, 9 for all symbologies.

Step 4. Determine the hex value from the ASCII Conversion Chart for the prefix or suffix you wish to enter.

Note: To add the Code I.D., scan 5, C, 8, 0. To add AIM I.D., scan 5, C, 8, 1. To add a backslash (\), scan 5, C. To add a backslash (\), once to create the leading backslash and then to create the backslash itself.

Step 5. Scan the 2 digit hex value from the [Programming Chart](#).

Step 6. Repeat Steps 4 and 5 for every suffix character.

Step 7. Scan Save to exit and save, or scan Discard to exit without saving.

Repeat Steps 1-6 to add a suffix for another symbology.

Example: Add a Tab Suffix to All Symbologies

Step 1. Scan Add Suffix.

Step 2. Scan 9, 9 from the [Programming Chart](#) to apply this suffix to all symbologies.

Step 3. Scan 0, 9 from the [Programming Chart](#). This corresponds with the hex value for a horizontal tab, shown in the ASCII Conversion Chart (Code Page 1252).

Scan Save, or scan Discard to exit without saving.

2.11.1.4 To Clear One or All Prefixes or Suffixes

You can clear a single prefix or suffix, or clear all prefixes/suffixes for a symbology. If you have been entering prefixes and suffixes for single symbologies, you can use Clear One Prefix (Suffix) to delete a specific character from a symbology. When you Clear All Prefixes (Suffixes), all the prefixes or suffixes for a symbology are deleted.

Step 1. Scan the Clear One Prefix or Clear One Suffix symbol.

Step 2. Determine the 2 digit Hex value from the Symbology Chart (included in the Symbology Charts) for the symbology from which you want to clear the prefix or suffix.

Step 3. Scan the 2 digit hex value from the [Programming Chart](#) or scan 9, 9 for all symbologies.

Your change is automatically saved.

2.11.1.5 To Add a Carriage Return Suffix to All

Symbologies

Scan the following bar code if you wish to add a carriage return suffix to all symbologies at once. This action first clears all current suffixes, then programs a carriage return suffix for all symbologies.

Add CR SuffixAll Symbologies



2.11.2 Prefix Selections

Add Prefix



Clear One Prefix



Clear All Prefixes



2.11.3 Suffix Selections

Add Suffix



Clear One Suffix



Clear All Suffixes



2.11.4 Function Code Transmit

When this selection is enabled and function codes are contained within the scanned data, the scan engine transmits the function code to the terminal. Charts of these function codes are provided in Supported Interface Keys starting. When the scanner is in keyboard wedge mode, the scan code is converted to a key code before it is transmitted. Default = Enable.

Enable*



Disable

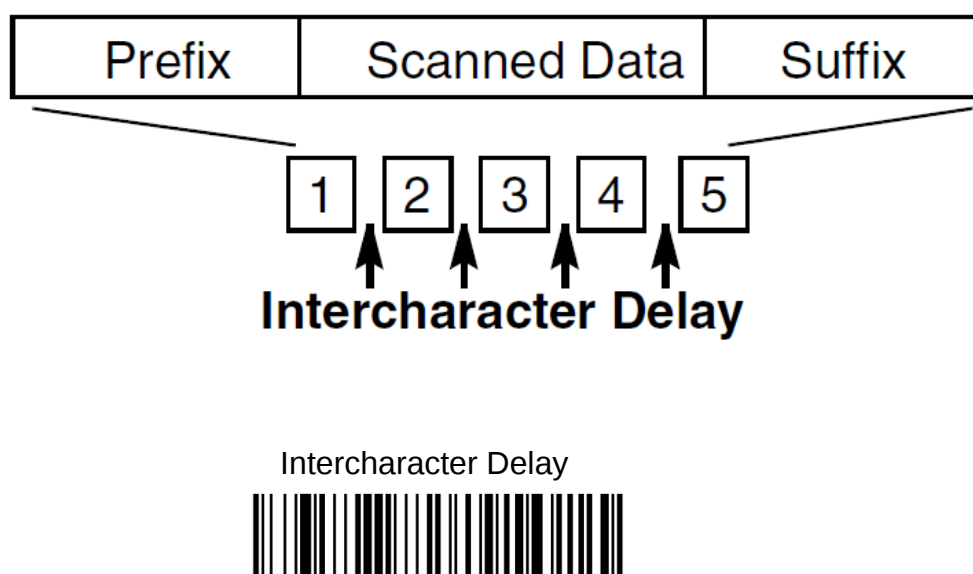


2.11.5 Intercharacter, Interfunction, and Intermessage Delays

Some terminals drop information (characters) if data comes through too quickly. Intercharacter, interfunction, and intermessage delays slow the transmission of data, increasing data integrity.

2.11.5.1 Intercharacter Delay

An intercharacter delay of up to 5000 milliseconds (in 5ms increments) may be placed between the transmission of each character of scanned data. Scan the Intercharacter Delay bar code below, then scan the number of 5ms delays, and the Save bar code using the [Programming Chart](#).



To remove this delay, scan the Intercharacter Delay bar code, then set the number of delays to 0. Scan the Save bar code using the [Programming Chart](#) .
Note: Intercharacter delays are not supported in USB serial emulation.

2.11.5.2 User Specified Intercharacter Delay

An intercharacter delay of up to 5000 milliseconds (in 5ms increments) may be placed after the transmission of a particular character of scanned data.

Scan the Delay Length bar code below, then scan the number of 5ms delays, and the Save bar code using the [Programming Chart](#).

Next, scan the Character to Trigger Delay bar code, then the 2-digit hex value for the ASCII character that will trigger the delay ASCII Conversion Chart (Code Page 1252).

Delay Length



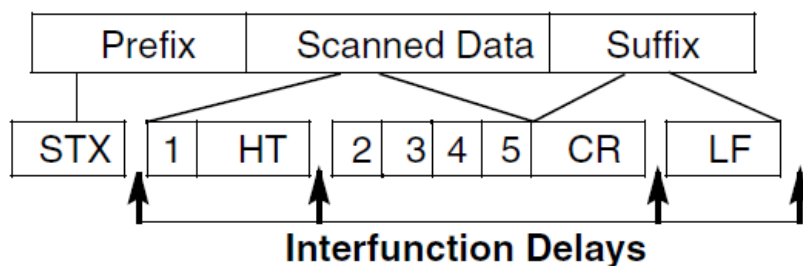
Character to Trigger Delay



To remove this delay, scan the Delay Length bar code, and set the number of delays to 0. Scan the Save bar code using the [Programming Chart](#).

2.11.5.3 Interfunction Delay

An interfunction delay of up to 5000 milliseconds (in 5ms increments) may be placed between the transmission of each control character in the message string. Scan the Interfunction Delay bar code below, then scan the number of 5ms delays, and the Save bar code using the [Programming Chart](#).



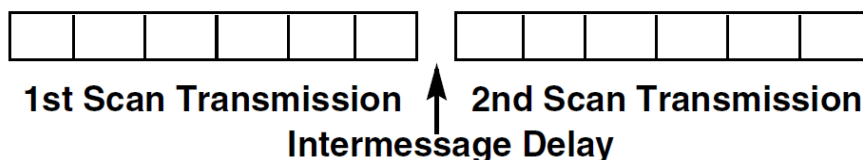
Interfunction Delay



To remove this delay, scan the Interfunction Delay bar code, then set the number of delays to 0. Scan the Save bar code using the [Programming Chart](#).

2.11.5.4 Intermessage Delay

An intermessage delay of up to 5000 milliseconds (in 5ms increments) may be placed between each scan transmission. Scan the Intermessage Delay bar code below, then scan the number of 5ms delays, and the Save bar code using the [Programming Chart](#).



To remove this delay, scan the Intermessage Delay bar code, then set the number of delays to 0. Scan the Save bar code using the [Programming Chart](#).

2.12 Data Formatting

2.12.1 Data Format Editor Introduction

You may use the Data Format Editor to change the scan engine's output. For example, you can use the Data Format Editor to insert characters at certain points in bar code data as it is scanned. The selections in the following pages are used only if you wish to alter the output. Default Data Format setting = None. Normally, when you scan a bar code, it is output automatically. However, when you create a format, you must use a "send" command within the format program to output data.

Multiple formats may be programmed into the scan engine. They are stacked in the order in which they are entered. However, the following list presents the order in which formats are applied:

1. Specific Terminal ID, Actual Code ID, Actual Length
2. Specific Terminal ID, Actual Code ID, Universal Length
3. Specific Terminal ID, Universal Code ID, Actual Length
4. Specific Terminal ID, Universal Code ID, Universal Length
5. Universal Terminal ID, Actual Code ID, Actual Length
6. Universal Terminal ID, Actual Code ID, Universal Length
7. Universal Terminal ID, Universal Code ID, Actual Length
8. Universal Terminal ID, Universal Code ID, Universal Length

The maximum size of a data format configuration is 2000 bytes, which includes header information. If a bar code is read that fails the first data format, the next data format, if there is one, will be used on the bar code data. If there is no other data format, the raw data is output. If you have changed data format settings, and wish to clear all formats and return to the factory defaults, scan the Default Data Format code below.

Default Data Format*



2.12.2 Add a Data Format

Step 1. Scan the Enter Data Format symbol.

Step 2. Select Primary/Alternate Format Determine if this will be your primary data format, or one of 3 alternate formats. This allows you to save a total of 4 different data formats. To program your primary format, scan 0 using the [Programming Chart](#) inside the back cover of this manual. If you are programming an alternate format, scan 1, 2, or 3, depending on which alternate format you are programming. (See "Primary/Alternate Data Formats" for further information.)

Step 3. Terminal Type Refer to Terminal ID Table and locate the Terminal ID number for your PC. Scan three numeric bar codes on the inside back cover to program the scan engine for your terminal ID (you must enter 3 digits). For example, scan 0 0 3 for an AT wedge.

Note: 099 indicates all terminal types.

Step 4. Code I.D. In the Symbology Charts, beginning on page A-1, find the symbology to which you want to apply the data format. Locate the Hex value for that symbology and scan the 2 digit hex value from the [Programming Chart](#)

If you wish to create a data format for all symbologies, with the exception of some specific symbologies, refer to B8. If you are creating a data format for Batch Mode Quantity, use 35 for the Code I.D.

Note: 99 indicates all symbologies.

Step 5. Length Specify what length (up to 9999 characters) of data will be acceptable for this symbology. Scan the four digit data length from the [Programming Chart](#). For example, 50 characters is entered as 0050.

Note: 9999 indicates all lengths.

Step 6. Editor Commands Refer to Data Format Editor Commands. Scan the symbols that represent the command you want to enter. 94 alphanumeric characters may be entered for each symbology data format.

Step 7. Scan Save to save your data format, or Discard to exit without saving your changes.

Enter Data Format



Save



Discard



2.12.3 Other Programming Selections

Clear One Data Format

This deletes one data format for one symbology. If you are clearing the primary format, scan 0 from the [Programming Chart](#) inside the back cover of this manual. If you are clearing an alternate format, scan 1, 2, or 3, depending on the format you are clearing. Scan the Terminal Type and Code I.D. (see Symbology Charts), and the bar code data length for the specific data format that you want to delete. All other formats remain unaffected.

Clear all Data Formats This clears all data formats.

Save to exit and save your data format changes.

Discard to exit without saving any data format changes.

Clear One Data Format



Clear All Data

Formats



Save



Discard



Terminal ID Table

Terminal	Model(s)	Terminal ID
USB	PC keyboard (HID)	124
	Mac Keyboard	125
	PC Keyboard (Japanese)	134
	Serial (COM driver required)	130
	HID POS	131
	USB SurePOS Handheld	128
	USB SurePOS Tabletop	129
Serial	RS232 TTL	000
	RS232 True	000
	RS485 (IBM-HHBCR 1+2, 46xx)	051
Keyboard	PS2 compatibles	003
	AT compatibles	002

2.12.4 Data Format Editor Commands

When working with the Data Format Editor, a virtual cursor is moved along your input data string. The following commands are used to both move this cursor to different positions, and to select, replace, and insert data into the final output.

2.12.4.1 Send Commands

■ Send all characters

F1 Include in the output message all of the characters from the input message, starting from current cursor position, followed by an insert character. Syntax = F1xx where xx stands for the insert character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

■ Send a number of characters

F2 Include in the output message a number of characters followed by an insert character. Start from the current cursor position and continue for "nn" characters or through the last character in the input message, followed by character "xx." Syntax = F2nnxx where nn stands for the numeric value (00-99) for the number of characters, and xx stands for the insert character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

F2 Example: Send a number of characters



Send the first 10 characters from the bar code above, followed by a carriage return. Command string: F2100D

F2 is the "Send a number of characters" command

10 is the number of characters to send

0D is the hex value for a CR

The data is output as: 1234567890

F2 and F1 Example: Split characters into 2 lines

Send the first 10 characters from the bar code above, followed by a carriage return, followed by the rest of the characters.

Command string: F2100DF10D

F2 is the "Send a number of characters" command

10 is the number of characters to send for the first line

0D is the hex value for a CR

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

1234567890

ABCDEFGHIJ

<CR>

■ Send all characters up to a particular character

F3 Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the search character "ss," followed by an insert character. The cursor is moved forward to the "ss" character. Syntax = F3ssxx where ss stands for the search character's hex value for its ASCII code, and xx stands for the insert character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

F3 Example: Send all characters up to a particular character



Using the bar code above, send all characters up to but not including "D," followed by a carriage return.

Command string: F3440D

F3 is the "Send all characters up to a particular character" command

44 is the hex value for a 'D'

0D is the hex value for a CR

The data is output as:

1234567890ABC

<CR>

■ Send all characters up to a string

B9 Include in the output message all characters from the input message, starting with the character at the current cursor position and continuing to, but not including, the search string "s...s." The cursor is moved forward to the beginning of the "s...s" string. Syntax = B9nnnns...s where nnnn stands for the length of the string, and s...s stands for the string to be matched. The string is made up of hex values for the characters in the string. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

B9 Example: Send all characters up to a defined string



Using the bar code above, send all characters up to but not including "AB."

Command string: **B900024142**

B9 is the "Send all characters up to a string" command

0002 is the length of the string (2 characters)

41 is the hex value for A

42 is the hex value for B

The data is output as: 1234567890

■ **Send all characters up to a string**

E9 Include in the output message all but the last “nn” characters, starting from the current cursor position. The cursor is moved forward to one position past the last input message character included. Syntax = E9nn where nn stands for the numeric value (00-99) for the number of characters that will not be sent at the end of the message.

■ **Insert a character multiple times**

F4 Send “xx” character “nn” times in the output message, leaving the cursor in the current position. Syntax = F4xxnn where xx stands for the insert character’s hex value for its ASCII code, and nn is the numeric value (00-99) for the number of times it should be sent. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

E9 and F4 Example: Send all but the last characters, followed by 2 tabs



Send all characters except for the last 8 from the bar code above, followed by 2 tabs.

Command string: E908F40902

E9 is the “Send all but the last characters” command

08 is the number of characters at the end to ignore

F4 is the “Insert a character multiple times” command

09 is the hex value for a horizontal tab

02 is the number of times the tab character is sent

The data is output as: **1234567890AB <tab><tab>**

■ Insert a string

BASend "ss" string of "nn" length in the output message, leaving the cursor in the current position. Syntax = BAnnnns...s where nnnn stands for the length of the string, and s...s stands for the string. The string is made up of hex values for the characters in the string. Refer to the ASCII Conversion Chart (Code Page 1252), beginning on page A-3 for decimal, hex and character codes.

B9 and BA Example: Look for the string "AB" and insert 2 asterisks ()**



Using the bar code above, send all characters up to but not including "AB." Insert 2 asterisks at that point, and send the rest of the data with a carriage return after.

Command string: B900024142BA00022A2AF10D

B9 is the "Send all characters up to a string" command

0002 is the length of the string (2 characters)

41 is the hex value for A

42 is the hex value for B

BA is the "Insert a string" command

0002 is the length of the string to be added (2 characters)

2A is the hex value for an asterisk (*)

2A is the hex value for an asterisk (*)

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

1234567890ABCDEFGHIJ**

<CR>

■ Insert symbology name

B3 Insert the name of the bar code's symbology in the output message, without moving the cursor. Only symbologies with a Honeywell ID are included (see Symbology Charts). Refer to the ASCII Conversion Chart (Code Page 1252), for decimal, hex and character codes.

■ Insert bar code length

B4 Insert the bar code's length in the output message, without moving the cursor. The length is expressed as a numeric string and does not include leading zeroes.

B3 and B4 Example: Insert the symbology name and length



Send the symbology name and length before the bar code data from the bar code above. Break up these insertions with spaces. End with a carriage return.

Command string: B3F42001B4F42001F10D

B3 is the "Insert symbology name" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of times the space character is sent

B4 is the "Insert bar code length" command

F4 is the "Insert a character multiple times" command

20 is the hex value for a space

01 is the number of times the space character is sent

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

Code128 20 1234567890ABCDEFGHIJ

<CR>

■ Insert key strokes

B5 Insert a key stroke or combination of key strokes. Key strokes are dependent on your keyboard. Any key can be inserted, including arrows and functions. Syntax = B5xxssnn where xx is the number of keys pressed (without key modifiers), ss is the key modifier from the table below, and nn is the key number from the Unicode Key Maps.

Key Modifiers	
No Key Modifier	00
Shift Left	01
Shift Right	02
Alt Left	04
Alt Right	08
Control Left	10
Control Right	20

For example, B501021F inserts an "A" on a 104 key, U.S. style keyboard. B5 = the command, 01 = number of keys pressed (without the key modifier), 02 is the key modifier for Shift Right, and 1F is the "a" key. If a lower case "a" were to be inserted, B501001F would be entered.

If there are three keystrokes, the syntax would change from B5xxssnn for one keystroke to B5xxssnnssnnssnn. An example that would insert "abc" is as follows: B503001F00320030F833.

Note: Key modifiers can be added together when needed. Example: Control Left+Shift Left = 11.

2.12.4.2 Move Commands

■ Move the cursor forward a number of characters

F5 Move the cursor ahead “nn” characters from current cursor position. Syntax = F5nn where nn is the numeric value (00-99) for the number of characters the cursor should be moved ahead.

F5 Example: Move the cursor forward and send the data



Move the cursor forward 3 characters, then send the rest of the bar code data from the bar code above. End with a carriage return.

Command string: F503F10D

F5 is the “Move the cursor forward a number of characters” command

03 is the number of characters to move the cursor

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

4567890ABCDEFGHIJ

<CR>

■ Move the cursor backward a number of characters

F6 Move the cursor back “nn” characters from current cursor position. Syntax = F6nn where nn is the numeric value (00-99) for the number of characters the cursor should be moved back.

■ **Move the cursor to the beginning**

F7 Move the cursor to the first character in the input message. Syntax = F7.

FE and F7 Example: Manipulate bar codes that begin with a 1



1234567890ABCDEFGHIJ

Search for bar codes that begin with a 1. If a bar code matches, move the cursor back to the beginning of the data and send 6 characters followed by a carriage return. Using the bar code above:

Command string: FE31F7F2060D

FE is the "Compare characters" command

31 is the hex value for 1

F7 is the "Move the cursor to the beginning" command

F2 is the "Send a number of characters" command

06 is the number of characters to send

0D is the hex value for a CR

The data is output as:

123456

<CR>

■ **Move the cursor to the end**

EA Move the cursor to the last character in the input message. Syntax = EA.

2.12.4.3 Search Commands

■ Search forward for a character

F8 Search the input message forward for “xx” character from the current cursor position, leaving the cursor pointing to the “xx” character. Syntax = F8xx where xx stands for the search character’s hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

F8 Example: Send bar code data that starts after a particular character



Search for the letter “D” in bar codes and send all the data that follows, including the “D.” Using the bar code above:

Command string: F844F10D

F8 is the “Search forward for a character” command

44 is the hex value for “D”

F1 is the “Send all characters” command

0D is the hex value for a CR

The data is output as:

DEFGHIJ

<CR>

■ **Search backward for a character**

F9 Search the input message backward for "xx" character from the current cursor position, leaving the cursor pointing to the "xx" character. Syntax = F9xx where xx stands for the search character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

■ **Search forward for a string**

B0Search forward for "s" string from the current cursor position, leaving cursor pointing to "s" string. Syntax = B0nnnnS where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B0000454657374 will search forward for the first occurrence of the 4 character string "Test." Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

B0 Example: Send bar code data that starts after a string of characters



Search for the letters "FGH" in bar codes and send all the data that follows, including "FGH." Using the bar code above:

Command string: B00003464748F10D

B0 is the "Search forward for a string" command

0003 is the string length (3 characters)

46 is the hex value for "F"

47 is the hex value for "G"

48 is the hex value for "H"

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

FGHIJ

<CR>

■ Search backward for a string

B1 Search backward for "s" string from the current cursor position, leaving cursor pointing to "s" string. Syntax = B1nnnnS where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B1000454657374 will search backward for the first occurrence of the 4 character string "Test." Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

■ Search forward for a non-matching character

E6 Search the input message forward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character. Syntax = E6xx where xx stands for the search character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

E6 Example: Remove zeroes at the beginning of bar code data



This example shows a bar code that has been zero filled. You may want to ignore the zeroes and send all the data that follows.

E6 searches forward for the first character that is not zero, then sends all the data after, followed by a carriage return. Using the bar code above:

Command string: E630F10DE6 is the "Search forward for a non-matching character" command

30 is the hex value for 0

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

37692

<CR>

■ Search backward for a non-matching character

E7 Search the input message backward for the first non-"xx" character from the current cursor position, leaving the cursor pointing to the non-"xx" character. Syntax = E7xx where xx stands for the search character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

2.12.5 Miscellaneous Commands

■ Suppress characters

FB Suppress all occurrences of up to 15 different characters, starting at the current cursor position, as the cursor is advanced by other commands.

When the FC command is encountered, the suppress function is terminated. The cursor is not moved by the FB command. Syntax = FBnnxxyy . .zz where nn is a count of the number of suppressed characters in the list, and xxyy .. zz is the list of characters to be suppressed.

FB Example: Remove spaces in bar code data



This example shows a bar code that has spaces in the data. You may want to remove the spaces before sending the data. Using the bar code above:

Command string: FB0120F10D

FB is the "Suppress characters" command

01 is the number of character types to be suppressed

20 is the hex value for a space

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

34567890

<CR>

■ Stop suppressing characters

FC Disables suppress filter and clear all suppressed characters. Syntax = FC.

■ Replace characters

E4 Replaces up to 15 characters in the output message, without moving the cursor. Replacement continues until the E5 command is encountered.

Syntax = E4nnxx1xx2yy1yy2...zz1zz2 where nn is the total count of the number of characters in the list (characters to be replaced plus replacement characters); xx1 defines characters to be replaced and xx2 defines replacement characters, continuing through zz1 and zz2.

E4 Example: Replace zeroes with CRs in bar code data



If the bar code has characters that the host application does not want included, you can use the E4 command to replace those characters with something else. In this example, you will replace the zeroes in the bar code above with carriage returns.

Command string: E402300DF10D

E4 is the "Replace characters" command

02 is the total count of characters to be replaced, plus the replacement characters (0 is replaced by CR, so total characters = 2)

30 is the hex value for 0

0D is the hex value for a CR (the character that will replace the 0)

F1 is the "Send all characters" command

0D is the hex value for a CR

The data is output as:

12345678ABC

<CR>

■ **Stop replacing characters**

E5 Terminates character replacement. Syntax = E5.

■ **Compare characters**

FE Compare the character in the current cursor position to the character "xx." If characters are equal, move the cursor forward one position. Syntax = FExx where xx stands for the comparison character's hex value for its ASCII code. Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

■ **Compare characters**

B2 Compare the string in the input message to the string "s." If the strings are equal, move the cursor forward past the end of the string. Syntax = B2nnnnS where nnnn is the string length (up to 9999), and S consists of the ASCII hex value of each character in the match string. For example, B2000454657374 will compare the string at the current cursor position with the 4 character string "Test." Refer to the ASCII Conversion Chart (Code Page 1252) for decimal, hex and character codes.

■ Check for a number

EC Check to make sure there is an ASCII number at the current cursor position.

The format is aborted if the character is not numeric.

EC Example: Only output the data if the bar code begins with a number

If you want only data from bar codes that begin with a number, you can use EC to check for the number.

Command string: ECF10D

EC is the "Check for a number" command

F1 is the "Send all characters" command

0D is the hex value for a CR

If this bar code is read  AB1234, the next data format, if there is one, will be used on the data. If there is no other format, the format fails and the raw data is

output as AB1234. If this bar code is read:  1234AB the data is output as:
1234AB
<CR>

■ Check for non-numeric character

ED Check to make sure there is a non-numeric ASCII character at the current cursor position. The format is aborted if the character is numeric.

ED Example: Only output the data if the bar code begins with a letter

If you want only data from bar codes that begin with a letter, you can use ED to check for the letter.

Command string: EDF10D

ED is the "Check for a non-numeric character" command

F1 is the "Send all characters" command

0D is the hex value for a CR



If this bar code is read 1234AB, the next data format, if there is one, will be used on the data. If there is no other format, the format fails and the raw data is



output as AB1234. If this bar code is read: AB1234 the data is output as:

AB1234

<CR>

■ Insert a delay

EF Inserts a delay of up to 49,995 milliseconds (in multiples of 5), starting from the current cursor position. Syntax = EFnnnn where nnnn stands for the delay in 5ms increments, up to 9999. This command can only be used with keyboard emulation.a

■ Discard Data

B8 Discards types of data. For example, you may want to discard Code 128 bar codes that begin with the letter A. In step 4, select 6A (for Code 128), and in step 5, select 9999 (for all lengths). Enter FE41B8 to compare and discard Code 128 bar codes that begin with the letter A. Syntax = B8.

Note: The B8 command must be entered after all other commands. The Data Format must be Required in order for the B8 command to work. If Data Format is On, but Not Required, bar code data that meets the B8 format is scanned and output as usual. Because the data format needs to be On and Required for the B8 command, you must input data formats for all bar codes you wish to discard as well as all bar codes you wish to output. Other data format settings impact the B8 command. If Data Format Non-Match Error Tone is On, the scan engine emits an error tone. If Data format Non-Match Error Tone is Off, the code is disabled for reading and no tone is sounded.

2.12.6 Data Formatter

When Data Formatter is turned Off, the bar code data is output to the host as read, including prefixes and suffixes.

Data Formatter Off



You may wish to require the data to conform to a data format you have created and saved. The following settings can be applied to your data format:

Data Formatter On, Not Required, Keep Prefix/Suffix

Scanned data is modified according to your data format, and prefixes and suffixes are transmitted.

Data Formatter On, Not Required, Drop Prefix/Suffix

Scanned data is modified according to your data format. If a data format is found for a particular symbol, those prefixes and suffixes are not transmitted. If a data format is not found for that symbol, the prefixes and suffixes are transmitted.

Data Format Required, Keep Prefix/Suffix

Scanned data is modified according to your data format, and prefixes and suffixes are transmitted. Any data that does not match your data format requirements generates an error tone and the data in that bar code is not transmitted. If you wish to process this type of bar code without generating an error tone, see [Data Format Non-Match Error Tone](#).

Data Format Required, Drop Prefix/Suffix

Scanned data is modified according to your data format. If a data format is found for a particular symbol, those prefixes and suffixes are not transmitted. Any data that does not match your data format requirements generates an error tone. If you wish to process this type of bar code without generating an error tone, see [Data Format Non-Match Error Tone](#).

Choose one of the following options. Default = Data Formatter On, Not Required, Keep Prefix/Suffix.

Data Formatter On, Not Required, Keep Prefix/Suffix *



Data Format Required, Keep Prefix/Suffix



Data Formatter On, Not Required, Drop Prefix/Suffix



Data Format Required, Drop Prefix/Suffix



2.12.7 Data Format Non-Match Error Tone

When a bar code is encountered that doesn't match your required data format, the scan engine normally generates an error tone. However, you may want to continue scanning bar codes without hearing the error tone. If you scan the Data Format Non-Match Error Tone Off bar code, data that doesn't conform to your data format is not transmitted, and no error tone will sound. If you wish to hear the error tone when a non-matching bar code is found, scan the Data Format Non-Match Error Tone On bar code. Default = Data Format Non-Match Error Tone On.

Data Format Non-Match Error Tone On *



Data Format Non-Match Error Tone Off



2.12.8 Primary/Alternate Data Formats

You can save up to four data formats, and switch between these formats. Your primary data format is saved under 0. Your other three formats are saved under 1, 2, and 3. To set your device to use one of these formats, scan one of the bar codes below.

Primary Data Format



Data Format 2



Data Format 1



Data Format 3



2.12.9 Single Scan Data Format Change

You can also switch between data formats for a single scan. The next bar code is scanned using an alternate data format, then reverts to the format you have selected above (either Primary, 1, 2, or 3). For example, you may have set your device to the data format you saved as Data Format 3. You can switch to Data Format 1 for a single trigger pull by scanning the Single Scan-Data Format 1 bar code below. The next bar code that is scanned uses Data Format 1, then reverts back to Data Format 3.

Single Scan-Primary Data Format



Single Scan-Data Format 1



Single Scan-Data Format 2



Single Scan-Data Format 3



2.13 RS232 Setting

2.13.1 RS232 Baud Rate

Baud Rate sends the data from the scan engine to the terminal at the specified rate. The host terminal must be set for the same baud rate as the scan engine.
Default = 115,200.

300



19200



600



38400



1200



57600



2400



115200*



4800



9600



2.13.2 RS232WordLength: DataBits, StopBits, and Parity

Data Bits sets the word length at 7 or 8 bits of data per character. If an application requires only ASCII Hex characters 0 through 7F decimal (text, digits, and punctuation), select 7 data bits. For applications that require use of the full ASCII set, select 8 data bits per character. Default = 8.

Stop Bits sets the stop bits at 1 or 2.

Default = 1.

Parity provides a means of checking character bit patterns for validity.

Default = None.

7 Data, 1 Stop, Parity Even



8 Data, 1 Stop, Parity Even



7 Data, 1 Stop, Parity None



8 Data, 1 Stop, Parity None*



7 Data, 1 Stop, Parity Odd



8 Data, 1 Stop, Parity Odd



7 Data, 2 Stop, Parity Even



8 Data, 1 Stop, Parity Mark



7 Data, 2 Stop Parity None



7 Data, 2 Stop, Parity Odd



2.13.3 RS232 Receiver Time-Out

The unit stays awake to receive data until the RS232 Receiver Time-Out expires. A manual or serial trigger resets the time-out. When an RS232 receiver is sleeping, a character may be sent to wake up the receiver and reset the time-out. A trans-action on the CTS line will also wake up the receiver. The receiver takes 300 milliseconds to completely come up. Change the RS232 receiver time-out by scanning the bar code below, then scanning digits from the inside back cover of this man-ual, then scanning Save. The range is 0 to 300 seconds. Default = 0 seconds (no time-out - always on).

RS232 Receiver Time-Out



2.13.4 RS232 Handshaking

RS232 Handshaking allows control of data transmission from the scan engine using software commands from the host device. When RTS/CTS is turned **Off**, no data flow control is used.

Flow Control, No Timeout: The scan engine asserts RTS when it has data to send, and will wait indefinitely for CTS to be asserted by the host.

Two-Direction Flow Control: The scan engine asserts RTS when it is OK for the host to transmit. The host asserts CTS when it is OK for the device to transmit.

Flow Control with Timeout: The scan engine asserts RTS when it has data to send and waits for a delay for CTS to be asserted by the host. If the delay time expires and CTS is not asserted, the device transmit buffer is cleared and scanning may resume.

Default = RTS/CTS Off.

Flow Control, No Timeout



Flow Control with Timeout



Two-Direction Flow Control



RTS/CTS Off*



2.13.5 RS232 Timeout

When using Flow Control with Timeout, you must program the length of the delay you want to wait for CTS from the host. Set the length (in milliseconds) for a timeout by scanning the bar code below, then setting the timeout (from 1-5100 milliseconds) by scanning digits from the inside back cover, then scanning **Save**.

RS232 Time-Out



2.13.6 XON/XOFF

Standard ASCII control characters can be used to tell the scan engine to start sending data (XON/XOFF On) or to stop sending data (XON/XOFF Off). When the host sends the XOFF character (DC3, hex 13) to the scan engine, data transmission stops. To resume transmission, the host sends the XON character (DC1, hex 11). Data transmission continues where it left off when XOFF was sent. Default = XON/XOFF Off.

XON/XOFF On



XON/XOFF Off *



2.13.7 ACK/NAK

After transmitting data, the scan engine waits for an ACK character (hex 06) or a NAK character (hex 15) response from the host. If ACK is received, the communications cycle is completed and the scan engine looks for more bar codes. If NAK is received, the last set of bar code data is retransmitted and the scan engine waits for ACK/NAK again. Turn on the ACK/NAK protocol by scanning the ACK/NAK On bar code below. To turn off the protocol, scan ACK/NAK Off. Default = ACK/NAK Off.

ACK/NAK On



ACK/NAK Off *



2.13.8 RS232 Stop Mode

Scan the following bar code to force the engine into a stop mode. Restart the engine by using a trigger pull, nWake, or RxD toggle.

RS232 Stop Mode On



2.13.9 Scanner to Bioptic Communication

The following settings are used to set up communication between Honeywell scan engines and bioptic scanners.

Note: The scan engine's baud rate must be set to 38400 and the RS232 timeout must be set to 3000 in order to communicate with a bioptic scanner.

■ Scanner-Biopic Packet Mode

Packet Mode On must be scanned to set the scan engine's format so it is compatible with a bioptic scanner.

Default = Packet Mode Off.

Packet Mode Off*



Packet Mode On



■ Scanner-Bioptic ACK/NAK Mode

Bioptic ACK/NAK On must be scanned so the scan engine will wait for an ACK or NAK from a bioptic scanner after each packet is sent. The Scanner-Bioptic ACK/NAK Timeout (below) controls how long the scanner will wait for a response.

Default = Bioptic ACK/NAK Off.

Bioptic ACK/NAK Off *



Bioptic ACK/NAK On



■ Scanner-Bioptic ACK/NAK Timeout

This allows you to set the length (in milliseconds) for a timeout for a bioptic scanner's ACK/NAK response. Scan the bar code below, then set the timeout (from 1-30,000 milliseconds) by scanning digits from the inside back cover, then scanning Save. Default = 5100.

ACK/NAK Timeout



Chapter 3 – Symbology

3.1 All symbologies

If you want to decode all the symbologies allowable for your scanner, scan the All Symbologies On code. If on the other hand, you want to decode only a particular symbology, scan All Symbologies Off followed by the On symbol for that particular symbology.

Note: Scanner performance may reduce by scanning All Symbologies On.

Only scan All Symbologies On when needed.

When All Symbologies On is scanned, 2D Postal Codes are not enabled.

2D Postal Codes must be enabled separately.

All Symbologies On



All Symbologies Off



3.2 Message Length Description

You are able to set the valid reading length of some of the bar code symbologies. You may wish to set the same value for mini-mum and maximum length to force the scanner to read fixed length bar code data. This helps reduce the chances of a misread.

EXAMPLE: Decode only those bar codes with a count of 9-20 characters.

Min.length = 09 Max. length = 20

EXAMPLE: Decode only those bar codes with a count of 15 characters.

Min. length = 15 Max. length = 15

For a value other than the minimum and maximum message length defaults, scan the bar codes included in the explanation of the symbology, then scan the digit value of the message length and Save bar codes on the [Programming Chart](#). The minimum and maximum lengths and the defaults are included with the respective symbologies.

3.3 1D

3.3.1 Codabar

Codabar On*



Default All Codabar Settings



Codabar Off



3.3.1.1 Codabar Start / Stop Characters

Start/Stop characters identify the leading and trailing ends of the bar code. You may either transmit, or not transmit Start/Stop characters.

Default = Don't Transmit.

Transmit



Don't Transmit*



3.3.1.2 Codabar Check Characters

Codabar check characters are created using different “modulos.” You can program the scanner to read only Codabar bar codes with Modulo 16 check characters. Default = No Check Character.

No Check Character indicates that the scanner reads and transmits bar code data with or without a check character.

When Check Character is set to **Validate and Transmit**, the scanner will only read Codabar bar codes printed with a check character, and will transmit this character at the end of the scanned data.

When Check Character is set to **Validate, but Don't Transmit**, the unit will only read Codabar bar codes printed with a check character, but will not transmit the check character with the scanned data.

No Check Character*



Validate Modulo 16, but Don't Transmit



Validate Modulo 16 and Transmit



3.3.1.3 Codabar Concatenation

Codabar supports symbol concatenation. When you enable concatenation, the scanner looks for a Codabar symbol having a “D” start character, adjacent to a symbol having a “D” stop character. In this case the two messages are concatenated into one with the “D” characters omitted.



Select Require to prevent the scanner from decoding a single “D” Codabar symbol without its companion. This selection has no effect on Codabar symbols without Stop/Start D characters.

On



Off*



Require



3.3.1.4 Codabar Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information.

Minimum and Maximum lengths = 2-60.

Minimum Default = 4, Maximum Default = 60.

Minimum Message Length



Maximum Message Length



3.3.2 Code 39

Code 39 On*



Default All Code 39 Settings



Code 39 Off



3.3.2.1 Code 39 Start / Stop Characters

Start/Stop characters identify the leading and trailing ends of the bar code. You may either transmit, or not transmit Start/ Stop characters.

Default = Don't Transmit.

Transmit



Don't Transmit*



3.3.2.2 Code 39 Check Characters

No Check Character indicates that the scanner reads and transmits bar code data with or without a check character.

When Check Character is set to **Validate, but Don't Transmit**, the unit only reads Code 39 bar codes printed with a check character, but will not transmit the check character with the scanned data.

When Check Character is set to **Validate and Transmit**, the scanner only reads Code 39 bar codes printed with a check character, and will transmit this character at the end of the scanned data. Default = No Check Character.

No Check Character*



Validate , but Don't Transmit



Validate and Transmit



3.3.2.3 Code 39 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information.

Minimum and Maximum lengths = 0-48.

Minimum Default = 0, Maximum Default = 48.

Minimum Message Length



Maximum Message Length



3.3.2.4 Code 39 Append

This function allows the scanner to append the data from several Code 39 bar codes together before transmitting them to the host computer. When the scanner encounters a Code 39 bar code with the append trigger character(s), it buffers Code 39 bar codes until it reads a Code 39 bar code that does not have the append trigger. The data is then transmitted in the order in which the bar codes were read (FIFO). Default = Off.

Off *



On



3.3.2.5 Code 32 Pharmaceutical (PARAF)

Code 32 Pharmaceutical is a form of the Code 39 symbology used by Italian pharmacies. This symbology is also known as PARAF.

Note: Trioptic Code must be turned off while scanning Code 32 Pharmaceutical codes.

Off *



On



3.3.2.6 Full ASCII

Full ASCII Code 39 decoding is enabled, certain character pairs within the bar code symbol will be interpreted as a single character.

For example: \$V will be decoded as the ASCII character SYN, and /C will be decoded as the ASCII character #. Default = Off.

NUL %U	DLE \$P	SP SPACE	0 0	@ %V	P P	' %W	p +P
SOH \$A	DC1 \$Q	! /A	1 1	A A	Q Q	a +A	q +Q
STX \$B	DC2 \$R	" /B	2 2	B B	R R	b +B	r +R
ETX \$C	DC3 \$S	# /C	3 3	C C	S S	c +C	s +S
EOT \$D	DC4 \$T	\$ /D	4 4	D D	T T	d +D	t +T
ENQ \$E	NAK \$U	% /E	5 5	E E	U U	e +E	u +U
ACK \$F	SYN \$V	& /F	6 6	F F	V V	f +F	v +V
BEL \$G	ETB \$W	' /G	7 7	G G	W W	g +G	w +W
BS \$H	CAN \$X	(/H	8 8	H H	X X	h +H	x +X
HT \$I	EM \$Y	) /I	9 9	I I	Y Y	i +I	y +Y
LF \$J	SUB \$Z	* /J	:	/Z	J J	Z Z	j +J z +Z
VT \$K	ESC %A	+ /K	;	%F	K K	[%K	k +K { %P
FF \$L	FS %B	, /L	<	%G	L L	\ %L	l +L %Q
CR \$M	GS %C	-	=	%H	M M	] %M	m +M } %R
SO \$N	RS %D	.	>	%I	N N	^ %N	n +N ~ %S
SI \$O	US %E	/ /O	?	%J	O O	_ %O	o +O DEL %T

Character pairs /M and /N decode as a minus sign and period respectively.
Character pairs /P through /Y decode as 0 through 9.

Full ASCII Off *



Full ASCII On



3.3.2.7 Code 39 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#). The data characters should then appear properly.

Code 39 Code Page



3.3.3 Interleaved 2 of 5

Interleaved 2 of 5 On*



Default All Interleaved 2 of 5 Settings



Interleaved 2 of 5 Off



3.3.3.1 Check digit

No Check Digit indicates that the scanner reads and transmits bar code data with or without a check digit. When Check Digit is set to Validate, but Don't Transmit, the unit only reads Interleaved 2 of 5 bar codes printed with a check digit, but will not transmit the check digit with the scanned data. When Check Digit is set to Validate and Transmit, the scanner only reads Interleaved 2 of 5 bar codes printed with a check digit, and will transmit this digit at the end of the scanned data. Default = No Check Digit.

No Check Digit*



Validate , but Don't Transmit



Validate and Transmit



3.3.3.2 Interleaved 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information.

Minimum and Maximum lengths = 2-80.

Minimum Default = 4, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.3.4 Code 93

Code 93 On*



Default All Code 93 Settings



Code 93 Off



3.3.4.1 Code 93 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 0-80. Minimum Default = 0, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.3.4.2 Code 93 Append

This function allows the scanner to append the data from several Code 93 bar codes together before transmitting them to the host computer. When this function is enabled, the scanner stores those Code 93 bar codes that start with a space (excluding the start and stop symbols), and does not immediately transmit the data. The scanner stores the data in the order in which the bar codes are read, deleting the first space from each. The scanner transmits the appended data when it reads a Code 93 bar code that starts with a character other than a space. Default = Off.

Off *



On



3.3.4.3 Code 93 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#). The data characters should then appear properly.

Code 93 Code Page



3.3.5 Straight 2 of 5 Industrial (three-bar start/stop)

Straight 2 of 5
Industrial On



Default All Straight 2 of 5
Industrial Settings



Straight 2 of 5
Industrial Off*



3.3.5.1 Straight 2 of 5 Industrial Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-48. Minimum Default = 4, Maximum Default = 48.

Minimum Message Length



Maximum Message Length



3.3.6 Straight 2 of 5 IATA (two-bar start/stop)

Straight 2 of 5 IATA

Industrial On



Default All Straight 2 of 5
IATA Industrial Settings



Straight 2 of 5 IATA

Industrial Off*



3.3.6.1 Straight 2 of 5 IATA Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-48. Minimum Default = 4, Maximum Default = 48.

Minimum Message Length



Maximum Message Length



3.3.7 Matrix 2 of 5

Matrix 2 of 5 On



Default All Matrix 2 of 5
Settings



Matrix 2 of 5 Off*



3.3.7.1 Matrix 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-80. Minimum Default = 4, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.3.8 Code 11

Code 11 On



Default All Code 11 Settings



Code 11 Off*



3.3.8.1 Check Digits Required

This option sets whether 1 or 2 check digits are required with Code 11 bar codes. Default = Two Check Digits.

One Check Digit



Two Check Digits*



3.3.8.2 Code 11 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-80. Minimum Default = 4, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.3.9 Code 128

Code 128 On*



Default All Code 128
Settings



Code 128 Off



3.3.9.1 ISBT 128 Concatenation

In 1994 the International Society of Blood Transfusion (ISBT) ratified a standard for communicating critical blood information in a uniform manner. The use of ISBT formats requires a paid license. The ISBT 128 Application Specification describes 1) the critical data elements for labeling blood products, 2) the current recommendation to use Code 128 due to its high degree of security and its space-efficient design, 3) a variation of Code 128 that supports concatenation of neighboring symbols, and 4) the standard layout for bar codes on a blood product label. Use the bar codes below to turn concatenation on or off. Default =Off.

On



Off*



3.3.9.2 Code 128 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 0-80. Minimum Default = 0, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.3.9.3 Code 128 Append

This function allows the scanner to append the data from several Code 128 bar codes together before transmitting them to the host computer. When the scanner encounters a Code 128 bar code with the append trigger character(s), it buffers Code 128 bar codes until it reads a Code 128 bar code that does not have the append trigger. The data is then transmitted in the order in which the bar codes were read (FIFO). Default = On.

On*



Off



3.3.9.4 Code 128 Code Page

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#). The data characters should then appear properly.

Code 128 Code Page



3.3.10 UPC-A

Code UPC-A On*



Default All UPC-A Settings



Code UPC-A Off



Note: To convert UPC-A bar codes to EAN-13, see [Convert UPC-A to EAN-13](#).

3.3.10.1 UPC-A Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not. Default = On.

On*



Off



3.3.10.2 UPC-A Number System

The numeric system digit of a U.P.C. symbol is normally transmitted at the beginning of the scanned data, but the unit can be programmed so it will not transmit it. Default = On.

On*



Off



3.3.10.3 UPC-A Addenda

This selection adds 2 or 5 digits to the end of all scanned UPC-A data. Default = Off for both 2 Digit and 5 Digit Addenda.

2 Digit Addenda Off*



2 Digit Addenda On



5 Digit Addenda Off*



5 Digit Addenda On



3.3.10.4 UPC-A Addenda Required

When Required is scanned, the scanner will only read UPC-A bar codes that have addenda. You must then turn on a 2 or 5 digit addenda. Default = Not Required.

Not Required*



Required



3.3.10.5 Addenda Timeout

You can set a time during which the scanner looks for an addenda. If an addenda is not found within this time period, the data can be either transmitted or discarded, based on the setting you are using for UPC-A Addenda Required. Set the length (in milliseconds) for this timeout by scanning the bar code below, then setting the timeout (from 0-65535 milliseconds) by scanning digits from the [Programming Chart](#), then scanning Save. Default = 100.

Addenda Timeout



3.3.10.6 UPC-A Addenda Separator

When this feature is on, there is a space between the data from the bar code and the data from the addenda. When turned off, there is no space. Default = On.

On *



Off



3.3.10.7 UPC-A/EAN-13 with Extended Coupon Code

Use the following codes to enable or disable UPC-A and EAN-13 with Extended Coupon Code. When left on the default setting (Off), the scanner treats Coupon Codes and Extended Coupon Codes as single bar codes. If you scan the Allow Concatenation code, when the scanner sees the coupon code and the extended coupon code in a single scan, it transmits both as one symbology. Otherwise, it transmits the first coupon code it reads. If you scan the Require Concatenation code, the scanner must see and read the coupon code and extended coupon code in a single read to transmit the data. No data is output unless both codes are read. Default = Off.

Off*



Allow Concatenation



Require Concatenation



3.3.10.8 Coupon GS1 DataBar Output

If you scan coupons that have both UPC and GS1 DataBar codes, you may wish to scan and output only the data from the GS1 DataBar code. Scan the GS1 Output On code below to scan and output only the GS1 DataBar code data. Default = GS1 Out-put Off.

GS1 Output Off *



GS1 Output On



3.3.11 UPC-E0

Most U.P.C. bar codes lead with the 0 number system. To read these codes, use the UPC-E0 On selection. If you need to read codes that lead with the 1 number system, use [UPC-E1](#). Default = On.

Code UPC-A On*



Default All UPC-E Settings



Code UPC-A Off



3.3.11.1 UPC-E0 Expand

UPC-E Expand expands the UPC-E code to the 12 digit, UPC-A format. Default = Off.

Off *



On



3.3.11.2 UPC-E0 Addenda Required

When Required is scanned, the scanner will only read UPC-E bar codes that have addenda. Default = Not Required.

Not Required *



Required



3.3.11.3 UPC-E0 Addenda Separator

When this feature is On, there is a space between the data from the bar code and the data from the addenda. When turned Off, there is no space.

Default = On.

On*



Off



3.3.11.4 UPC-E0 Check Digit

Check Digit specifies whether the check digit should be transmitted at the end of the scanned data or not. Default = On.

On*



Off



3.3.11.5 UPC-E0 Leading Zero

This feature allows the transmission of a leading zero (0) at the beginning of scanned data. To prevent transmission, scan Off. Default = On.

On*



Off



3.3.11.6 UPC-E0 Addenda

This selection adds 2 or 5 digits to the end of all scanned UPC-E data.

Default = Off for both 2 Digit Addenda and 5 Digit Addenda.

2 Digit Addenda Off*



2 Digit Addenda On



5 Digit Addenda Off*



5 Digit Addenda On



3.3.12 UPC-E1

Most U.P.C. bar codes lead with the 0 number system. For these codes, use [UPC-E0](#). If you need to read codes that lead with the 1 number system, use the UPC-E1 On selection. Default = Off.

Off*



On



3.3.13 EAN/JAN-13

EAN/JAN-13 On*



Default All EAN/JAN
Settings



EAN/JAN-13 Off



3.3.13.1 Convert UPC-A to EAN-13

When UPC-A Converted to EAN-13 is selected, UPC-A bar codes are converted to 13 digit EAN-13 codes by adding a zero to the front. When Do not Convert UPC-A is selected, UPC-A codes are read as UPC-A.

Do not Convert UPC-A*



UPC-A Converted to EAN-13



3.3.13.2 EAN/JAN-13 Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not. Default = On.

On*



Off



3.3.13.3 EAN/JAN-13 Addenda

This selection adds 2 or 5 digits to the end of all scanned EAN/JAN-13 data.
Default = Off for both 2 Digit Addenda and 5 Digit Addenda.

2 Digit Addenda Off*



2 Digit Addenda On



5 Digit Addenda Off*



5 Digit Addenda On



3.3.13.4 EAN/JAN-13 Addenda Required

When Required is scanned, the scanner will only read EAN/JAN-13 bar codes that have addenda. Default = Not Required.

Not Required*



Required



3.3.13.5 EAN/JAN-13 Addenda Separator

When this feature is **On**, there is a space between the data from the bar code and the data from the addenda. When turned **Off**, there is no space.

Default = On.

Note: If you want to enable or disable EAN13 with Extended Coupon Code, refer to

[UPC-A/EAN-13 with Extended Coupon Code.](#)

On*



Off



3.3.13.6 ISBN Translate

When On is scanned, EAN-13 Bookland symbols are translated into their equivalent ISBN number format. Default = Off.

On



Off *



3.3.14 EAN/JAN-8

EAN/JAN-8 On*



Default All EAN/JAN-8
Settings

EAN/JAN-8 Off



3.3.14.1 EAN/JAN-8 Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data or not. Default = On.

On*



Off



3.3.14.2 EAN/JAN-8 Addenda

This selection adds 2 or 5 digits to the end of all scanned EAN/JAN-8 data.
Default = Off for both 2 Digit and 5 Digit Addenda.

2 Digit Addenda Off*



2 Digit Addenda On



5 Digit Addenda Off*



5 Digit Addenda On



3.3.14.3 EAN/JAN-8 Addenda Required

When Required is scanned, the scanner will only read EAN/JAN-8 bar codes that have addenda. Default = Not Required.

Not Required*



Required



3.3.14.4 EAN/JAN-8 Addenda Separator

When this feature is On, there is a space between the data from the bar code and the data from the addenda. When turned Off, there is no space.

Default = On.

On*



Off



3.3.15 MSI

MSI On



Default All MSI Settings



MSI Off *



3.3.15.1 MSI Check Character

Different types of check characters are used with MSI bar codes. You can program the scanner to read MSI bar codes with Type 10 check characters. Default = Validate Type 10, but Don't Transmit. When Check Character is set to Validate Type 10/11 and Transmit, the scanner will only read MSI bar codes printed with the specified type check character(s), and will transmit the character(s) at the end of the scanned data. When Check Character is set to Validate Type 10/11, but Don't Transmit, the unit will only read MSI bar codes printed with the specified type check character(s), but will not transmit the check character(s) with the scanned data.

Validate Type 10, but Don't Transmit*



Validate Type 10 and Transmit



Validate 2 Type 10 Characters, but Don't Transmit



Validate 2 Type 10 Characters and Transmit



Validate Type 10 then Type 11 Character, but Don't Transmit



Validate Type 10 then Type 11 Character and Transmit



Disable MSI Check Characters



3.3.15.2 MSI Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 4-48. Minimum Default = 4, Maximum Default = 48.

Minimum Message Length



Maximum Message Length



3.3.16 NEC 2 of 5

NEC 2 of 5 On



Default All NEC 2 of 5 Settings



NEC 2 of 5 Off *



3.3.16.1 Check Digit

No Check Digit indicates that the scanner reads and transmits bar code data with or without a check digit. When Check Digit is set to Validate, but Don't Transmit, the unit only reads NEC 2 of 5 bar codes printed with a check digit, but will not transmit the check digit with the scanned data. When Check Digit is set to Validate and Transmit, the scanner only reads NEC 2 of 5 bar codes printed with a check digit, and will transmit this digit at the end of the scanned data. Default = No Check Digit.

No Check Digit*



Validate and Transmit



Validate, but Don't Transmit



3.3.16.2 NEC 2 of 5 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 2-80 Minimum Default = 4, Maximum Default = 80

Minimum Message Length



Maximum Message Length



3.3.17 GS1-128

GS1-128 On



Default All GS1-128 Settings

GS1-128 Off *



3.3.17.1 GS1-128 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-80 Minimum Default = 1, Maximum Default = 80

Minimum Message Length



Maximum Message Length



3.3.18 Telepen

Telepen On



Default All Telepen Settings

Telepen Off *



3.3.18.1 Telepen Output

Using AIM Telepen Output, the scanner reads symbols with start/stop pattern 1 and decodes them as standard full ASCII (start/stop pattern 1). When Original Telepen Output is selected, the scanner reads symbols with start/stop pattern 1 and decodes them as compressed numeric with optional full ASCII (start/stop pattern 2). Default = AIM Telepen Output.

AIM Telepen Output *



Original Telepen Output



3.3.18.2 Telepen Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-60 Minimum Default = 1, Maximum Default = 60

Minimum Message Length



Maximum Message Length



3.4 2D

3.4.1 GS1 DataBar Omnidirectional

GS1 DataBar
Omnidirectional On*



Default All GS1 DataBar
Omnidirectional Settings



GS1 DataBar
Omnidirectional Off



3.4.2 GS1 DataBar Limited

GS1 DataBar Limited On*



Default All GS1 DataBar
Limited Settings



GS1 DataBar Limited Off



3.4.3 GS1 DataBar Expanded

GS1 DataBar Expanded On*



Default All GS1 DataBar
Expanded Settings



GS1 DataBar Expanded Off



3.4.3.1 GS1 DataBar Expanded Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 4-74. Minimum Default = 4, Maximum Default = 74.

Minimum Message Length



Maximum Message Length



3.4.4 PDF 417

PDF 417 On*



Default All PDF 417 Settings



PDF 417 Off



3.4.4.1 PDF417 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-2750. Minimum Default = 1, Maximum Default = 2750.

Minimum Message Length



Maximum Message Length



3.4.5 MacroPDF417

MacroPDF417 is an implementation of PDF417 capable of encoding very large amounts of data into multiple PDF417 bar codes. When this selection is enabled, these multiple bar codes are assembled into a single data string. Default = On.

On *



Off



3.4.6 MicroPDF417

MicroPDF417 On



Default All MicroPDF417
Settings



MicroPDF417 Off *



3.4.6.1 MicroPDF417 Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-366. Minimum Default = 1, Maximum Default = 366.

Minimum Message Length



Maximum Message Length



3.4.7 GS1 Composite Codes

Linear codes are combined with a unique 2D composite component to form a new class called GS1 Composite symbology. GS1 Composite symbologies allow for the co-existence of symbologies already in use. Default = Off.

On



Off *



3.4.7.1 UPC/EAN Version

Scan the UPC/EAN Version On bar code to decode GS1 Composite symbols that have a U.P.C. or an EAN linear component. (This does not affect GS1 Composite symbols with a GS1-128 or GS1 linear component.)

Default = UPC/EAN Version Off.

Note: If you scan coupons that have both UPC and GS1 DataBar codes, you may wish to scan and output only the data from the GS1 DataBar code. See Coupon GS1 DataBar Output for further information.

On



Off *



3.4.7.2 GS1 Composite Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-2435. Minimum Default = 1, Maximum Default =2435.

Minimum Message Length



Maximum Message Length



3.4.7.3 GS1 Emulation

The scanner can automatically format the output from any GS1 data carrier to emulate what would be encoded in an equivalent GS1-128 or GS1 DataBar symbol. GS1 data carriers include UPC-A and UPC-E, EAN-13 and EAN-8, ITF-14, GS1-128, and GS1-128 DataBar and GS1 Composites. (Any application that accepts GS1 data can be simplified since it only needs to recognize one data carrier type.)

If GS1-128 Emulation is scanned, all retail codes (U.P.C., UPC-E, EAN8, EAN13) are expanded out to 16 digits. If the AIM ID is enabled, the value will be the GS1-128 AIM ID,]C1.

If GS1 DataBar Emulation is scanned, all retail codes (U.P.C., UPC-E, EAN8, EAN13) are expanded out to 16 digits. If the AIM ID is enabled, the value will be the GS1-DataBar AIM ID,]em.

If GS1 Code Expansion Off is scanned, retail code expansion is disabled, and UPC-E expansion is controlled by the UPC-E0 Expand setting.

If the AIM ID is enabled, the value will be the GS1-128 AIM ID,]C1.

If EAN8 to EAN13 Conversion is scanned, all EAN8 bar codes are converted to EAN13 format. Default = GS1 Emulation Off.

GS1-128 Emulation



GS1 Emulation Off *



GS1 Code Expansion Off



GS1 DataBar Emulation



EAN8 to EAN13 Conversion



3.4.8 TCIF Linked Code 39 (TLC39)

This code is a composite code since it has a Code 39 linear component and a MicroPDF417 stacked code component. All bar code readers are capable of reading the Code 39 linear component. The MicroPDF417 component can only be decoded if TLC39 On is selected. The linear component may be decoded as Code 39 even if TLC39 is off. Default = Off.

On



Off *



3.4.9 QR Code

QR Code On*



Default All QR Code Settings



QR Code Off



3.4.9.1 QR Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-7089. Minimum Default = 1, Maximum Default = 7089.

Minimum Message Length



Maximum Message Length



3.4.9.2 QR Code Append

This function allows the scanner to append the data from several QR Code bar codes together before transmitting them to the host computer. When the scanner encounters an QR Code bar code with the append trigger character(s), it buffers the number of QR Code bar codes determined by information encoded in those bar codes. Once the proper number of codes is reached, the data is output in the order specified in the bar codes. Default = On.

On*



Off



3.4.9.3 QR Code Page

QR Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#). The data characters should then appear properly.

QR Code Page



3.4.10 Data Matrix

Data Matrix On*



Default All Data Matrix
Settings



Data Matrix Off



3.4.10.1 Data Matrix Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-3116. Minimum Default = 1, Maximum Default = 3116.

Minimum Message Length



Maximum Message Length



3.4.10.2 Data Matrix Append

This function allows the scanner to append the data from several Data Matrix bar codes together before transmitting them to the host computer. When the scanner encounters an Data Matrix bar code with the append trigger character(s), it buffers the number of Data Matrix bar codes determined by information encoded in those bar codes. Once the proper number of codes is reached, the data is output in the order specified in the bar codes. Default = On.

On*



Off



3.4.10.3 Data Matrix Code Page

Data Matrix Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the bar codes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#). The data characters should then appear properly.

Data Matrix Code Page



3.4.11 MaxiCode

MaxiCode On



Default All MaxiCode Settings



MaxiCode Off*



3.4.11.1 MaxiCode Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-150. Minimum Default = 1, Maximum Default = 150..

Minimum Message Length



Maximum Message Length



3.4.12 Chinese Sensible (Han Xin) Code

Han Xin On



Default All Han Xin Settings



Han Xin Off*



3.4.12.1 Han Xin Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-7833. Minimum Default = 1, Maximum Default = 7833.

Minimum Message Length



Maximum Message Length



3.4.13 Postal Codes - 2D

The following lists the possible 2D postal codes, and 2D postal code combinations that are allowed. Only one 2D postal code selection can be active at a time. If you scan a second 2D postal code selection, the first selection is overwritten. Default = 2D Postal Codes Off.

2D Postal Codes Off *



3.4.13.1 Single 2D Postal Codes

Australian Post On



British Post On



Canadian Post On



Intelligent Mail Bar Code On



Japanese Post On



KIX Post On



Planet Code On



Postal-4i On



Postnet On



Postnet with B and B' Fields On



InfoMail On



3.4.13.2 Combination 2D Postal Codes

InfoMail and British Post On



Postal-4i and Postnet with B and B' Fields On



Postnet and Postal-4i On



Planet Code and Postal-4i On



**Postal-4i and Intelligent Mail Bar
Code On**



**Planet Code, Postnet, and
Postal-4i On**



Planet Code and Postnet On



**Planet Code, Postal-4i, and
Intelligent Mail Bar Code On**



**Intelligent Mail Bar Code and
Postnet with B and B' Fields On**



**Planet Code, Postal-4i, and
Postnet with B and B' Fields On**



**Postnet and Intelligent Mail Bar
Code On**



**Postal-4i, Intelligent Mail Bar
Code, and Postnet with B and
B' Fields On**



**Planet Code and Postnet with B
and B' Fields On**



**Planet Code, Postal-4i,
Intelligent Mail Bar Code, and
Postnet with B and B' Fields On**



**Planet Code and Intelligent Mail
Bar Code On**



**Planet Code, Postal-4i,
Intelligent Mail Bar Code, and
Postnet On**



**Planet Code, Postnet, and
Intelligent Mail Bar Code On**



**Postnet, Postal-4i, and
Intelligent Mail Bar Code On**



**Planet Code, Intelligent Mail Bar
Code, and Postnet with B and B'
Fields On**



3.4.13.3 Planet Code Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of Planet Code data. Default = Don't Transmit.

Transmit Check Digit



Don't Transmit Check Digit*



3.4.13.4 Postnet Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of Postnet data. Default = Don't Transmit.

Transmit Check Digit



Don't Transmit Check Digit *



3.4.13.5 Australian Post Interpretation

This option controls what interpretation is applied to customer fields in Australian 4-State symbols. Bar Output lists the bar patterns in "0123" format. Numeric N Table causes that field to be interpreted as numeric data using the N Table. Alphanumeric C Table causes the field to be interpreted as alphanumeric data using the C Table. Refer to the Australian Post Specification Tables. Combination C and N Tables causes the field to be interpreted using either the C or N Tables.

Bar Output *



Numeric N Table



Alphanumeric C Table



Combination C and N Tables



3.4.14 Postal Codes – Linear

China Post (Hong Kong 2 of 5)

China Post (Hong Kong 2 of 5) On



Default All China Post (Hong Kong 2 of 5) Settings

China Post (Hong Kong 2 of 5) Off*



3.4.14.1 China Post (Hong Kong 2 of 5) Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 80.

Minimum Message Length



Maximum Message Length



3.4.15 Trioptic Code

Note: If you are going to scan Code 32 Pharmaceutical codes, Trioptic Code must be off. Trioptic Code is used for labeling magnetic storage media.

On



Off *



3.4.16 Codablock A

Codablock A On



Default All Codablock A
Settings



Codablock A Off*



3.4.16.1 Codablock A Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-600. Minimum Default = 1, Maximum Default = 600.

Minimum Message Length



Maximum Message Length



3.4.17 Codablock F

Codablock F On



Default All Codablock F
Settings



Codablock F Off*



3.4.17.1 Codablock F Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-2048. Minimum Default = 1, Maximum Default = 2048.

Minimum Message Length



Maximum Message Length



3.4.17.2 Label Code

The standard Label Code is used in libraries. Default = Off.

On



Off *



3.4.18 Aztec Code

Aztec Code On*



Default All Aztec Code
Settings



Aztec Code Off



3.4.18.1 Aztec Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-3832. Minimum Default = 1, Maximum Default = 3832.

Minimum Message Length



Maximum Message Length



3.4.18.2 Aztec Append

This function allows the scanner to append the data from several Aztec bar codes together before transmitting them to the host computer. When the scanner encounters an Aztec bar code with the append trigger character(s), it buffers the number of Aztec bar codes determined by information encoded in those bar codes. Once the proper number of codes is reached, the data is output in the order specified in the bar codes. Default = On.

On *



Off



3.4.18.3 Aztec Code Page

Aztec Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host program is expecting. If this is the case, scan the bar code below, select the code page with which the barcodes were created ([see ISO 2022/ISO 646 Character Replacements](#)), and scan the value and the Save bar code from the [Programming Chart](#).

The data characters should then appear properly.

Aztec Code Page



3.4.19 Chinese Sensible (Han Xin) Code

Han Xin On



Default All Han Xin Settings



Han Xin Off *



3.4.19.1 Han Xin Code Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 1-7833. Minimum Default = 1, Maximum Default = 7833.

Minimum Message Length



Maximum Message Length



3.4.20 Korea Post

Korea Post On



Default All Korea Post
Settings



Korea Post Off *



3.4.20.1 Korea Post Message Length

Scan the bar codes below to change the message length. Refer to [Message Length Description](#) for additional information. Minimum and Maximum lengths = 2-80. Minimum Default = 4, Maximum Default = 48.

Minimum Message Length



Maximum Message Length



3.4.20.2 Korea Post Check Digit

This selection allows you to specify whether the check digit should be transmitted at the end of the scanned data. Default = Don't Transmit.

Transmit Check Digit



Don't Transmit Check Digit *



3.4.21 Dotcode

Dotcode On



3.5 OCR Setting

3.5.1 OCR Defaults

Scan the following bar code to reset all OCR selections to their custom or factor default settings.

Default all OCR settings



3.5.2 Enabling OCR Reading

Scan one of the following bar codes to program your scanner to read OCR in either **Normal Video** (black characters on a white background) **Reverse Video** (white characters on a black background) or **Both Normal and Reverse Video**. Scan the **OCR Off** bar code to disable OCR reading.

Note: Once OCR reading is enabled, you must select a [Pre-Defined Template](#), or create a [Custom OCR Template](#), in order to read OCR characters.

OCR Normal Video



OCR Reverse Video



OCR Both Normal and Reverse Video



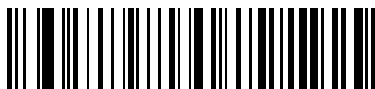
OCR Off



3.5.3 Digimarc Barcode

This setting programs the scanner to decode Digimarc Barcode.

Off *



On



3.5.4 Working Orientation

OCR characters are direction-sensitive. For example, OCR can misread when scanned sideways or upside down. Use the working orientation settings if your OCR characters will not usually be presented upright to the scanner. If the OCR string is not in the selected orientation, it will not be read. Orientation examples:

Upright	Vertical, Bottom to Top	Upside Down	Vertical, Top to Bottom
ABCDEF	ABCDEF	ABCDEF	ABCDEF

Upright *



Upside Down



Vertical, Bottom to Top



Vertical, Top to Bottom



3.5.5.1 Passport Template

Format-B visas and TD-2 travel documents each have two rows of 36 OCR-B characters, while TD-1 travel documents employ three rows of 30 OCR-B characters.

P<UTOERIKSSON<<ANNA<MARIA<<<<<<<<<<<<<<<<
L898902C<3UT06908061F9406236ZE184226B<<<<14

V<UTOERIKSSON<<ANNA<MARIA<<<<<<<<<<<<<<<<
L898902C<3UT06908061F9406236ZE184226B<<<<<

[illegible]

```
I<UT0D231458907<<<<<<<<<<<<<  
3407127M9507122UT0<<<<<<<<<<2  
STEVENSON<<PETER<JOHN<<<<<<<<
```

I<UT0STEVENSON<<PETER<<<<<<<<<<<<
D231458907UT03407127M9507122<<<<<<2

Enable Passport Template



3.5.5.2 ISBN Template

The ISBN Template is used to read an International Standard Book Number (ISBN) in either OCR-A or OCR-B font.

Example: 13 Character ISBN format in OCR-A text

ISBN 0-8436-1072-7

This format consists of the 4 letter ISBN followed by 13 characters which include hyphens. The last digit is a Mod 11 checksum of 10 numbers (0-9) , or an "X." All ISBN results are checked for a valid checksum.

Example: 17 Character ISBN format in OCR-A text

ISBN 978-0-571-08989-5

This format differs from the 13 character format in that the checksum is a Mod 10 checksum of 10 numbers (0-9) only.

Scan the following bar code to enable the ISBN Template.



You can enable [multiple Pre-Defined OCR templates](#) along with the ISBN template. See [Multiple Pre-Defined OCR Templates](#).

3.5.5.3 Price Field Template

The Price Field is used in a number of applications including book pricing. The Price Field Template reads both OCR-A and OCR-B fonts. The format is as follows:

C1234 P5678E

The field begins with a 'C' and ends with an 'E.' The first part of the Price Field is a 'C' followed by four numeric digits. The second half begins with a currency character. The above example shows the letter 'P' but the Price Field template allows the following additional characters:

¢ € £ ¥

Following the currency character, a numeric grouping of 3,4,5,or 6 digits is followed by a terminating letter 'E.' The template reads both OCR-A and OCR-B fonts. The following examples can also be read when the Price Field Template is enabled:

C6712 ¢801E
C0217 €4399E
C0823 ¥31559E
C0331 £706213E

Scan the following bar code to enable the Price Field Template.



You can enable multiple Pre-Defined OCR templates along with the Price Field template. See [Multiple Pre-Defined OCR Templates](#).

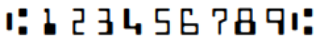
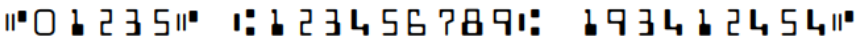
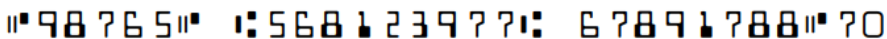
3.5.5.4 MICR E-13B Template

MICR E-13B consists of 14 characters: the numbers 0-9 and 4 control characters. The 4 control characters are known as TOAD (Transit, On Us , Amount and Dash) and are output in the following manner:

MICR Char.	Function	ASCII Char.	Decimal	Hex
	Transit	A	65	0x41
	Amount	B	66	0x42
	On Us	C	67	0x43
	Dash	D	68	0x44

MICR E-13B is used in financial applications, such as checks, to encode bank account numbers, bank routing numbers, check numbers, and other information on a single row. There are standard guidelines that address how data must be represented on checks and other financial documents, but there is a great deal of flexibility left to the discretion of the document designer.

The MICR E-13B Template reads any MICR string whose length is between 4 and 40 characters. Only one consecutive space is allowed in a template,. Since there are many checks produced where the MICR line contains fields separated by more than one space , these fields will be read and output as individual MICR strings. There is a broad range of strings that produce MICR output, so you should check for partial reads of MICR text where only part of the targeted MICR string is actually in the image presented to the scanner. The following examples can be read when the MICR E-13B Template is enabled:

Note that in the third example, there will be 2 separate output results because of the 4 space gap between the first and second fields.

Scan the following barcode to enable the MICR E-13B Template.



You can enable multiple Pre-Defined OCR templates along with the MICR E-13B template. See [Multiple Pre-Defined OCR Templates](#).

One of the standard fields within MICR E13-B is the routing field. It begins with the Transit symbol (A) and is followed by 9 numeric digits and a terminating Transit symbol. In some checks, the routing field is separated on each end by at least one space and can be read as a standalone field.

This would be done by creating the following template (see [Custom OCR Templates](#)):

1 4 x 4 1 5 1 4 9 x 4 1 0

If the routing field is part of a longer field (i.e., there is no space between either the leading or trailing transit character and other MICR data), then a custom template must be created to read those documents.

3.5.5.5 Multiple Pre-Defined OCR Template

You can enable combinations of Pre-Defined OCR Templates by scanning one of the following bar codes.

Enable ISBN and Price Field Templates



Enable ISBN, Custom, and Price Field Templates



Enable ISBN, Price Field, and MICR-E13B Templates



Enable Price Field and Custom Templates



Enable Price Field, Custom, and MICR-E13B Templates



Enable ISBN and Custom Templates



Enable ISBN, and MICR-E13B Templates



Enable ISBN, Custom, and MICR-E13B Templates



Enable ISBN, Custom, Price Field and MICR-E13B Templates



Enable Price Field and MICR-E13B Templates



Enable MICR-E13B and Custom Templates



3.5.5.6 Custom OCR Template

You can create a custom template, or character string that defines the length and content of OCR strings that will be read with your scanner. The templates define the OCR font as well as the layout of the text in a row and column format. Each row can have up to 50 characters, with up to 18 rows in a template, with a maximum of 320 characters. Within each character position, the allowable characters can be specified either through explicit ASCII values, groups of ASCII values, wildcard characters, or combinations of these types. To achieve better OCR results, limit each character position's values to the specific expected values in your application.

Spaces

Internal gaps longer than one space are not allowed in a template. For example, the OCR text

ONE SPACE

is valid because there is only one space between the E and S in the text. However, the following text is illegal given the two spaces between the O and S:

TWO SPACES

An arbitrary number of spaces at the beginning and end of a line are acceptable. These spaces must be included in the template with the ASCII value of a space (32 decimal, 0x20 hex), and not be included as part of a group or wildcard character.

Character Size

The ideal height of an OCR character after sampling is about 20 pixels, but characters up to 50 pixels in height can be read. If OCR characters are consistently above 40 pixels in height, downsampling the image by a factor of 2 will achieve better results in both speed and decode rates.

Euro, Pound, and Yen Currency Characters

7 bit ASCII values are used in the OCR template strings. However, there are no 7 bit ASCII representations for the euro, pound, or yen currency characters. 8 bit codes for these characters are:

Currency	Decimal	Hex
Euro	128	0x80
Pound	163	0xA3
Yen	165	0xA5

The hex character is output. For example, the euro output is [0XA3]. Refer to the [ASCII Conversion Chart](#).

3.5.5.7 Creating a Custom OCR Template

Custom OCR Templates are strings made up of various control codes along with standard ASCII values.

■ Control Codes Chart

Control Code	Value	Argument
End of Template	0	
New Template	1	Font: 1 - OCR-A 2 - OCR-B 3 - Both A & B 4 - MICR 5 - Semi
New Line	2	
Define Group Start	3	ID [001-255]
Define Group End	4	
Wildcard: Numeric	5	[0-9]
Wildcard: Alpha	6	[A-Z uppercase]
Wildcard: Alphanumeric	7	[0-9] [A-Z uppercase]
Wildcard: Any (including space)	8	
Defined Group	A	ID [001-255]
In Line Group Start	B	
In Line Group End	C	
Checksum	D	Weights, Type, MOD
Fixed Character Repeat	E	[01-50]
Variable Character Repeat	F	Range Low [01-50] Range High [01-50]
ASCII Hex Value	x##	2 digits

Note: In all following examples, spaces are used in template strings for readability only.

3.5.5.8 New Template

All OCR templates begin with the **New Template** control code. The value immediately following this control code indicates the font(s) for which this template is designed.

Example: You need to read 8 numeric digits in either OCR-A or OCR-B:

12345678

The string would be : 1 3 5 5 5 5 5 5 5 0

The breakdown:

Control Code	Description
1	New Template Code
3	Both OCR-A and OCR-B font
5	Wildcard: Numeric - 8 times
5	
5	
5	
5	
5	
5	
5	
0	End of Template

A template may contain multiple distinct templates all within the same string. Begin each template with a **New Template** control code.

3.5.6 Multiple Lines

A new line within a multiple line template is indicated by the New Line control code. **Example:** You need to read 2 lines of OCR-A characters. The first line has four numeric digits and the second line has eight alphanumeric characters and spaces:

4321
A-3D FG9

The string would be : 1 1 5 5 5 2 8 8 8 8 8 8 8 0

The breakdown:

Control Code	Description
1	New Template Code
1	OCR-A font
5	Wildcard: Numeric - 4 times
5	
5	
5	
2	New Line
8	Wildcard: Any (including space) - 8 times
8	
8	
8	
8	
8	
8	
8	
0	End of Template

3.5.7 Repeating Characters

To simplify the creation of user templates, the **Fixed Character Repeat** control code may be used to repeat a character a specified number of times. Any specific ASCII value, wildcard, or group can be repeated.

Because each OCR line limited to a maximum of 50 characters, you can shorten your string by using a fixed character repeat.

Example : Using the example for New Template, you need to read 8 numeric digits in either OCR-A or OCR-B :

12345678

The string without repeating characters was : 1 3 5 5 5 5 5 5 5 0

Using Repeating Characters, it would be: 1 3 5 E 0 8 0

The breakdown:

Control Code	Description
1	New Template Code
3	Both OCR-A and OCR-B font
5	Wildcard: Numeric
E	Fixed Character Repeat - 8 times
0	
8	
0	End of Template

3.5.8 Variable Characters Repeat

The Variable Characters Repeat control code may be used to repeat a count for a character a variable number of times. Any specific ASCII value, wildcard, or group can be repeated.

The control code requires 4 bytes that give the minimum and maximum number of times (2 bytes each) that the character may appear in the template. Because each OCR line is limited to a maximum of 50 characters, you can shorten your string by using a variable character repeat. The minimum and maximum counts must be in the range from 1 to 50, with the minimum count less than or equal to the maximum count.

Example: You need to read OCR-B characters that may contain 5, 6, or 7 numeric digits. The string, without repeating variable characters, would be :

1 2 5 5 5 5 5 1 2 5 5 5 5 5 5 1 2 5 5 5 5 5 5 5 0

Using repeating variable characters, the template would be: 1 2 5 F 0 5 0 7 0
The breakdown:

Control Code	Description
1	New Template Code
2	OCR-B font
5	Wildcard: Numeric
F	Variable Character Repeat - 5 min, 7 max
05	
07	
0	
0	End of Template

3.5.9 Groups

In a given character position, you must specify which values a text character may take. To reduce the overall size of templates, you may define common groups of ASCII characters and then use the defined group control character rather than repeating the same sequence over and over.

Groups can be made up of individual ASCII values or wildcard values or wildcard values. The wildcard values are Control Codes Numeric (5), Alpha (6), Alphanumeric (7), and Any (8).

To define a group, specify the Defined group control code followed by an ID from 1 to 255. (Up to 255 groups may be defined in a single template.)

Use the group ID to use the group in any template you build.

Note: Groups may not be nested.

Example: You need to read a 3 numeric digits, then either A, B, C, or another numeric digit. The string would be:

1 2 3 0 0 1 x 4 1 x 4 2 x 4 3 5 4 5 5 5 A 0 0 1 0

Note: Spaces are used in this example only for ease of readability.

The breakdown : (dark box indicates group definition)

Control Code	Description
1	New Template Code
2	Both OCR-A and OCR-B font
3	Defined Group
001	Group ID
x41	ASCII hex value for A
x42	ASCII hex value for B
x43	ASCII hex value for C
5	Numeric Digit
4	Define Group End
5	3 Numeric Digits
5	
5	
A001	Defined Group, ID 001
0	End of Template

See the [ASCII Conversion Chart](#) for character to hex conversions.

3.5.9.1 In Line Group

The **In Line Group** defines a one time instance of a group that occupies one character position in the template. Use this for unique groups of characters that occur only once.

3.5.10 Checksums and Weighting

A checksum reduces the probability of misreads. There are two types of checksums: row and block. For additional checksum protection, there are four different weighting schemes: 1, 12, 13 and 137. The checksum calculation is based on modulo arithmetic. The modulo factor may vary from 6 to 36.

The byte immediately following the Checksum control code (D) defines the type of checksum that will be used :

Checksum Table	
Bit Position(s)	Meaning
7,6: Weight Scheme	00: Weight Scheme: 1
	01: Weight Scheme: 12
	10: Weight Scheme: 13
	11: Weight Scheme: 137
5: Checksum Type	0: Row
	1: Block
4-0: Modulo Value	Checksum Modulo - 5

Row Checksums (0) perform a checksum calculation on all characters preceding them up to the first character on the same row. Block Checksums (1) perform a checksum calculation on all characters up to the very first character in the template; they span multiple rows. The 5bit Modulo Value stores the Checksum Modulo – 5. The stored number can range from 1, which is a Chceksum Modulo value of 6, to 31, which describes a Checksum Modulo of 36. A Modulo value of 0 (checksum Modulo of 5) is illegal. The characters within a checksum field have a numerical value that is used in the checksum

calculation. Digits are converted to their numerical value (0-9), while uppercase letters range from 10 for an "A" to 36 for a "Z." All punctuation characters have a value of 0 for checksum purposes. However, they do count as a spot for determining the weight values used in calculating the checksum.

3.5.11 Weight Scheme

The Weight Scheme defines how the values described above can be changed based on their character position. The default weight scheme is 1. This means that the checksum is based only on the character value and is not dependent on its position. The other weight schemes multiply the character value by a repetitive weight value that helps in identifying characters that have had their column locations switched. The 4 weight schemes are:

Weight Scheme Table	
Weight Scheme	Multiplier Values
1	1 1 1 1 1 ...
12	1 2 1 2 1 2 ...
13	1 3 1 3 1 3 ...
137	1 3 7 1 3 7 1 3 7 ...

The checksum character always starts with a weight of 1. As you move to the left of the checksum, the weight value is updated to the next member of the sequence. The sequences repeat until the first character in a row of a Row type checksum, and to the first character in the template for a Block type checksum. The resulting sum is then divided by the Checksum Modulo number of the checksum. The remainder of this division should be zero for a valid checksum.

3.5.12 Checksum Example

ABCD6
EFG5Y

The two lines of OCR-B text above both contain a row checksum. In addition, the last character of row 2 is a block checksum. The 2 row checksums are mod 10 with a 13 weight (133 decimal, 0x85 hex), while the block checksum is a mod 36 with a 137 weight (255 decimal, 0Xff hex). The following template will read this text :

1 2 6 6 6 6 **D 8 5** 2 6 6 6 **D 8 5 D F F 0**

Note: Bold text shows the row and block checksum notations.

The breakdown of the row checksum:

D85	Description
1	Weight Scheme: 13
0	
0	Checksum Type: Row
0	Translation of the sum to binary code
0	
1	
0	
0	
0	

The breakdown of the block checksum :

DFF	Description
1	Weight Scheme: 137
1	
1	Checksum Type: Block
1	Translation of the sum to binary code
1	
1	
1	
1	

The top line checksum is the 6 at the end of the line. While this example show the checksum at the end of the line, it may appear anywhere on the line and then protects all the characters to its left. The following sum is generated to verify a proper checksum on line 1:

$$\begin{array}{cccccc} \mathbf{6} & \mathbf{D} & \mathbf{C} & \mathbf{B} & \mathbf{A} & \\ (1 \times 6) & + & (3 \times 13) & + & (1 \times 12) & + & (3 \times 11) & + & (1 \times 10) & = & 100 \end{array}$$

Note that the 13 weight scheme starts with a 1 on the checksum digit, and then alternates between a 1 and 3 for all digits to the left of the checksum, up to the first character on the line. The numerical values of the alphabetic characters range from 10 for an A to a 35 for a Z. The sum of 100 is a multiple of 10, so the mod 10 checksum here has passed. On line 2, the row checksum is the 5 following the G. Verify its line by generating its sum:

$$\begin{array}{cccc} \mathbf{5} & \mathbf{G} & \mathbf{F} & \mathbf{E} \\ (1 \times 5) & + & (3 \times 16) & + & (1 \times 15) & + & (3 \times 14) & = & 110 \end{array}$$

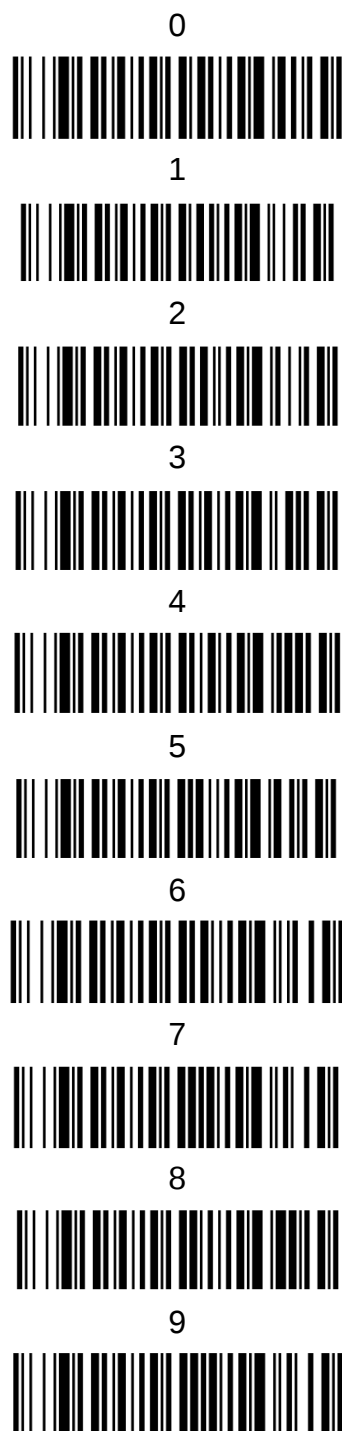
Again, a value is obtained that is a multiple of 10, validating this row checksum. The X at the end of the line is a mod 36 block checksum with 137 weighting. It protects all the characters in the template, including the first line. Calculating its sum working backwards from the block checksum and using the 137 weighting scheme:

$$\begin{array}{cccccccccc} \mathbf{Y} & \mathbf{5} & \mathbf{G} & \mathbf{F} & \mathbf{E} & \mathbf{6} & \mathbf{D} & \mathbf{C} & \mathbf{B} & \mathbf{A} \\ (1 \times 34) & + & (3 \times 5) & + & (7 \times 16) & + & (1 \times 15) & + & (3 \times 14) & + & (7 \times 6) & + & (1 \times 13) & + & (3 \times 12) & + & (7 \times 11) & + & (1 \times 10) & = & 396 \end{array}$$

The resulting sum is a multiple of 36, so the block checksum has been validated.

3.5.13 OCR Programming Codes

We recommend that you enter OCR Templates using serial commands. However, you can also enter them by scanning the **Enter OCR Template** bar code, followed by the **OCR Programming Codes**, followed by a **Menu Save** code. To discard your template, scan **Discard OCR Template**.



Enter OCR Template



A- Define Group



B-In Line Group Start



C-In Line Group End



D-Checksum



E- Fixed Character Repeat



F-Variable Character Repeat



x-ASCII Hex Value



Save OCR Template



Discard OCR Template



3.5.14 ASCII Conversion Chart

Dec	Hex	Char	Dec	Hex	Char	Dec	Hex	Char	Dec	Hex	Char
0	00	NUL	32	20		64	40	@	96	60	'
1	01	SOH	33	21	!	65	41	A	97	61	a
2	02	STX	34	22	"	66	42	B	98	62	b
3	03	ETX	35	23	#	67	43	C	99	63	c
4	04	EOT	36	24	\$	68	44	D	100	64	d
5	05	ENQ	37	25	%	69	45	E	101	65	e
6	06	ACK	38	26	&	70	46	F	102	66	f
7	07	BEL	39	27	'	71	47	G	103	67	g
8	08	BS	40	28	(	72	48	H	104	68	h
9	09	HT	41	29	)	73	49	I	105	69	i
10	0A	LF	42	2A	*	74	4A	J	106	6A	j
11	0B	VT	43	2B	+	75	4B	K	107	6B	k
12	0C	FF	44	2C	,	76	4C	L	108	6C	l
13	0D	CR	45	2D	-	77	4D	M	109	6D	m
14	0E	SO	46	2E	.	78	4E	N	110	6E	n
15	0F	SI	47	2F	/	79	4F	O	111	6F	o
16	10	DLE	48	30	0	80	50	P	112	70	p
17	11	DC1	49	31	1	81	51	Q	113	71	q
18	12	DC2	50	32	2	82	52	R	114	72	r
19	13	DC3	51	33	3	83	53	S	115	73	s
20	14	DC4	52	34	4	84	54	T	116	74	t
21	15	NAK	53	35	5	85	55	U	117	75	u
22	16	SYN	54	36	6	86	56	V	118	76	v
23	17	ETB	55	37	7	87	57	W	119	77	w
24	18	CAN	56	38	8	88	58	X	120	78	x
25	19	EM	57	39	9	89	59	Y	121	79	y
26	1A	SUB	58	3A	:	90	5A	Z	122	7A	z
27	1B	ESC	59	3B	;	91	5B	[	123	7B	{
28	1C	FS	60	3C	<	92	5C	\	124	7C	
29	1D	GS	61	3D	=	93	5D	]	125	7D	}
30	1E	RS	62	3E	>	94	5E	^	126	7E	~
31	1F	US	63	3F	?	95	5F	_	127	7F	

Dec	Hex	Char	Dec	Hex	Char	Dec	Hex	Char	Dec	Hex	Char
128	80	€	160	A0		192	C0	À	224	E0	à
129	81	□	161	A1	ı	193	C1	Á	225	E1	á
130	82	,	162	A2	ç	194	C2	Â	226	E2	â
131	83	f	163	A3	£	195	C3	Ã	227	E3	ã
132	84	„	164	A4	¤	196	C4	Ä	228	E4	ä
133	85	...	165	A5	¥	197	C5	Å	229	E5	å
134	86	†	166	A6	ı	198	C6	Æ	230	E6	æ
135	87	‡	167	A7	§	199	C7	Ç	231	E7	ç
136	88	ˆ	168	A8	˜	200	C8	È	232	E8	è
137	89	‰	169	A9	©	201	C9	É	233	E9	é
138	8A	Š	170	AA	±	202	CA	Ê	234	EA	ê
139	8B	‹	171	AB	«	203	CB	Ë	235	EB	ë
140	8C	Œ	172	AC	¬	204	CC	Ì	236	EC	ì
141	8D	□	173	AD	-	205	CD	Í	237	ED	í
142	8E	Ž	174	AE	®	206	CE	Î	238	EE	î
143	8F	□	175	AF	˘	207	CF	Ï	239	EF	ï
144	90	□	176	B0	°	208	D0	Ð	240	F0	ð
145	91	‘	177	B1	±	209	D1	Ñ	241	F1	ñ
146	92	’	178	B2	²	210	D2	Ò	242	F2	ò
147	93	“	179	B3	³	211	D3	Ó	243	F3	ó
148	94	”	180	B4	´	212	D4	Ô	244	F4	ô
149	95	•	181	B5	µ	213	D5	Õ	245	F5	õ
150	96	—	182	B6	¶	214	D6	Ö	246	F6	ö
151	97	—	183	B7	·	215	D7	×	247	F7	÷
152	98	˘	184	B8	¸	216	D8	Ø	248	F8	ø
153	99	™	185	B9	¹	217	D9	Ù	249	F9	ù
154	9A	š	186	BA	º	218	DA	Ú	250	FA	ú
155	9B	›	187	BB	»	219	DB	Û	251	FB	û
156	9C	œ	188	BC	¼	220	DC	Ü	252	FC	ü
157	9D	□	189	BD	½	221	DD	Ý	253	FD	ý
158	9E	ž	190	BE	¾	222	DE	Þ	254	FE	þ
159	9F	ÿ	191	BF	¿	223	DF	ß	255	FF	ÿ

Appendix A – Symbology Charts

“m” represents the AIM modifier character. Refer to International Technical Specification, Symbology Identifiers, for AIM modifier character details.

Prefix/Suffix entries for specific symbologies override the universal (All Symbologies, 99) entry.

Refer to Data Editing and Data Formatting for information about using Code ID and AIM ID.

Linear Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
All Symbologies				99
Codabar	JFm	0-1	a	61
Code 11	JH3		h	68
Code 128	JCm	0, 1, 2, 4	j	6A
Code 32 Pharmaceutical (PARAF)	JX0		<	3C
Code 39 (supports Full ASCII mode)	JAm	0, 1, 3, 4, 5, 7	b	62
TCIF Linked Code 39 (TLC39)	JL2		T	54
Code 93 and 93i	JGm	0-9, A-Z, a-m	i	69
EAN	JEm	0, 1, 3, 4	d	64
EAN-13 (including Bookland EAN)	JE0		d	64
EAN-13 with Add-On	JE3		d	64
EAN-13 with Extended Coupon Code	JE3		d	64
EAN-8	JE4		D	44
EAN-8 with Add-On	JE3		D	44
GS1				
GS1 DataBar	Jem	0	y	79
GS1 DataBar Limited	Jem		{	7B
GS1 DataBar Expanded	Jem		}	7D
GS1-128	JC1		l	49
2 of 5				
China Post (Hong Kong 2 of 5)	JX0		Q	51
Interleaved 2 of 5	Jlm	0, 1, 3	e	65
Matrix 2 of 5	JX0		m	6D
NEC 2 of 5	JX0		Y	59
Straight 2 of 5 IATA	JRm	0, 1, 3	f	66
Straight 2 of 5 Industrial	JS0		f	66
MSI	JMm	0, 1	g	67
Telepen	JBm		t	74
UPC		0, 1, 2, 3, 8, 9, A, B, C		

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
UPC-A	]E0		c	63
UPC-A with Add-On	]E3		c	63
UPC-A with Extended Coupon Code	]E3		c	63
UPC-E	]E0		E	45
UPC-E with Add-On	]E3		E	45
UPC-E1	]X0		E	45

Add Honeywell Code ID				5C80
Add AIM Code ID				5C81
Add Backslash				5C5C
Batch mode quantity			5	35

2D Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
<i>All Symbologies</i>				99
Aztec Code	]zm	0-9, A-C	z	7A
Chinese Sensible Code (Han Xin Code)	]X0		H	48
Codablock A	]O6	0, 1, 4, 5, 6	V	56
Codablock F	]Om	0, 1, 4, 5, 6	q	71
Code 49	]Tm	0, 1, 2, 4	l	6C
Data Matrix	]dm	0-6	w	77
GS1	]em	0-3	y	79
GS1 Composite	]em	0-3	y	79
GS1 DataBar Omnidirectional	]em		y	79
MaxiCode	]Um	0-3	x	78
PDF417	]Lm	0-2	r	72
MicroPDF417	]Lm	0-5	R	52
QR Code	]Qm	0-6	s	73
Micro QR Code	]Qm		s	73

Postal Symbologies

Symbology	AIM		Honeywell	
	ID	Possible modifiers (m)	ID	Hex
<i>All Symbologies</i>				99
Australian Post	]X0		A	41
British Post	]X0		B	42
Canadian Post	]X0		C	43
China Post	]X0		Q	51
InfoMail	]X0		,	2c
Intelligent Mail Bar Code	]X0		M	4D
Japanese Post	]X0		J	4A
KIX (Netherlands) Post	]X0		K	4B
Korea Post	]X0		?	3F
Planet Code	]X0		L	4C
Postal-4i	]X0		N	4E
Postnet	]X0		P	50

ASCII Conversion Chart (Code Page 1252)

In keyboard applications, ASCII Control Characters can be represented in 3 different ways, as shown below. The CTRL+X function is OS and application dependent. The following table lists some commonly used Microsoft functionality. This table applies to U.S. style keyboards. Certain characters may differ depending on your Country Code/PC regional settings.

Non-printable ASCII control characters			Keyboard Control + ASCII (CTRL+X) Mode		
			Windows Mode Control + X Mode On (KBDCAS2)		
DEC	HEX	Char	Control + X Mode Off (KBDCAS0)	CTRL + X	CTRL + X function
0	00	NUL	Reserved	CTRL+ @	
1	01	SOH	NP Enter	CTRL+ A	Select all
2	02	STX	Caps Lock	CTRL+ B	Bold
3	03	ETX	ALT Make	CTRL+ C	Copy
4	04	EOT	ALT Break	CTRL+ D	Bookmark
5	05	ENQ	CTRL Make	CTRL+ E	Center
6	06	ACK	CTRL Break	CTRL+ F	Find
7	07	BEL	Enter / Ret	CTRL+ G	
8	08	BS	(Apple Make)	CTRL+ H	History
9	09	HT	Tab	CTRL+ I	Italic
10	0A	LF	(Apple Break)	CTRL+ J	Justify
11	0B	VT	Tab	CTRL+ K	hyperlink
12	0C	FF	Delete	CTRL+ L	list, left align
13	0D	CR	Enter / Ret	CTRL+ M	
14	0E	SO	Insert	CTRL+ N	New
15	0F	SI	ESC	CTRL+ O	Open
16	10	DLE	F11	CTRL+ P	Print
17	11	DC1	Home	CTRL+ Q	Quit
18	12	DC2	PrtScn	CTRL+ R	
19	13	DC3	Backspace	CTRL+ S	Save
20	14	DC4	Back Tab	CTRL+ T	
21	15	NAK	F12	CTRL+ U	
22	16	SYN	F1	CTRL+ V	Paste
23	17	ETB	F2	CTRL+ W	
24	18	CAN	F3	CTRL+ X	
25	19	EM	F4	CTRL+ Y	
26	1A	SUB	F5	CTRL+ Z	
27	1B	ESC	F6	CTRL+ [	
28	1C	FS	F7	CTRL+ \	
29	1D	GS	F8	CTRL+]	
30	1E	RS	F9	CTRL+ ^	
31	1F	US	F10	CTRL+ -	
127	7F	Δ	NP Enter		

ISO 2022/ISO 646 Character Replacements

Code pages define the mapping of character codes to characters. If the data received does not display with the proper characters, it may be because the bar code being scanned was created using a code page that is different from the one the host pro-gram is expecting. If this is the case, select the code page with which the bar codes were created. The data characters should then appear properly.

Code Page Selection Method/Country	Standard	Keyboard Country	Honeywell Code Page Option
United States (standard ASCII)	ISO/IEC 646-IRV	n/a	1
Automatic National Character Replacement	ISO/IEC 2022	n/a	2 (default)
Binary Code page	n/a	n/a	3
<i>Default "Automatic National Character replacement" will select the below Honeywell Code Page options for Code128, Code 39 and Code 93.</i>			
United States	ISO/IEC 646-06	0	1
Canada	ISO /IEC 646-121	54	95
Canada	ISO /IEC 646-122	18	96
Japan	ISO/IEC 646-14	28	98
China	ISO/IEC 646-57	92	99
Great Britain (UK)	ISO /IEC 646-04	7	87
France	ISO /IEC 646-69	3	83
Germany	ISO/IEC646-21	4	84
Switzerland	ISO /IEC 646-CH	6	86
Sweden / Finland (extended Annex C)	ISO/IEC 646-11	2	82
Ireland	ISO /IEC 646-207	73	97
Denmark	ISO/IEC 646-08	8	88
Norway	ISO/IEC 646-60	9	94
Italy	ISO/IEC 646-15	5	85
Portugal	ISO/IEC 646-16	13	92
Spain	ISO/IEC 646-17	10	90
Spain	ISO/IEC 646-85	51	91

Dec			35	36	64	91	92	93	94	96	123	124	125	126
Hex			23	24	40	5B	5C	5D	5E	60	7B	7C	7D	7E
US	0	1	#	\$	@	[	\	]	^	`	{		}	~
CA	54	95	#	\$	à	â	ç	ê	í	ô	é	ù	è	û
CA	18	96	#	\$	à	â	ç	ê	É	ô	é	ù	è	û
JP	28	98	#	\$	@	[	¥	]	^	`	{		}	~
CN	92	99	#	¥	@	[	\	]	^	`	{		}	~
GB	7	87	£	\$	@	[	\	]	^	`	{		}	~
FR	3	83	£	\$	à	°	ç	§	^	µ	é	ù	è	~
DE	4	84	#	\$	§	Ä	Ö	Ü	^	`	ä	ö	ü	ß
CH	6	86	ù	\$	à	é	ç	ê	í	ô	ä	ö	ü	û
SE/FI	2	82	#	¥	É	Ä	Ö	Å	Ü	é	ä	ö	å	û
DK	8	88	#	\$	@	Æ	Ø	Å	^	`	æ	ø	å	~
NO	9	94	#	\$	@	Æ	Ø	Å	^	`	æ	ø	å	~
IE	73	97	£	\$	Ó	É	Í	Ú	Á	ó	é	í	ú	á
IT	5	85	£	\$	§	°	ç	é	^	ù	à	ò	è	ì
PT	13	92	#	\$	§	Ã	Ç	Õ	^	`	ã	ç	õ	°
ES	10	90	#	\$	§	í	Ñ	¿	^	`	ñ	¿	~	~
ES	51	91	#	\$	·	í	Ñ	Ç	¿	·	ñ	¿	~	~
COUNTRY	Country Keyboard	Honeywell CodePage	ISO / IEC 646 National Character Replacements											

Appendix B – Programming Chart

0



1



2



3



4



5



6



7



8



9



A



B



C



D



E



F



Save



Reset



Discard



Note: If you make an error while scanning the letters or digits (before scanning Save), scan Discard, scan the correct letters or digits, and **Save** again.